

Appendix B2 – Proposed Haul Road Junctions

Figure B-2-01: Proposed Junction Swept Path - Braddup Junction (MNA_B-2-01)

Figure B-2-02: Proposed Marl Hill Section – Braddup Compound Access Design - B27070CQ-JAC-XX-DR-C-TR4_VS-1008 (MNA_B-2-02_B27070CQ-JAC-XX-DR-C-TR4_VS-1008)

Figure B-2-03: Proposed Braddup Junction Daily Movements (MNA_B-2-03)

Figure B-2-05: Proposed Marl Hill Section – Bonstone Compound Access Junction with B6478 Access Design - B27070CQ-JAC-XX-DR-C-TR4_VS-1007 (MNA_B-2-05_ B27070CQ-JAC-XX-DR-C-TR4_VS-1007)

Figure B-2-06: Proposed Bonstone Junction Daily Movements (MNA_B-2-06)

Figure B-2-07: Proposed Bowland Section – Temporary Haul Road Hallgate Hill Junction – Vehicle Tracking – Three Axle Loader (FH16 Assumption) - B27070CQ-JAC-XX-DR-C-TR3_VT-1124 (MNA_B-2-07_B27070CQ-JAC-XX-DR-C-TR3_VT-1124)

Figure B-2-08: Proposed Bowland Section – Temporary Haul Road – Hallgate Hill Access Design - B27070CQ-JAC-XX-DR-C-TR3_VS-1006 (MNA_B-2-08_B27070CQ-JAC-XX-DR-C-TR3_VS-1006)

Figure B-2-09: Proposed Junction Access Design - Hallgate Hill Junction - Proximity to Tree (MNA_B-2-09)

Figure B-2-10: Proposed Hallgate Hill Junction Daily Movements (MNA_B-2-10)

Figure B-2-11: Proposed Bowland Section – Newton-in-Bowland Compound – Vehicle Across Junction (staggered) – Standard Vehicle Tracking - B27070CQ-JAC-XX-DR-C-TR3_VT-1108 (MNA_B-2-11_B27070CQ-JAC-XX-DR-C-TR3_VT-1108)

Figure B-2-12: Proposed Bowland Section – Newton-Bowland Compound – Access Design - B27070CQ-JAC-XX-DR-C-TR3_VS-1002 (MNA_B-2-12_B27070CQ-JAC-XX-DR-C-TR3_VS-1002)

Figure B-2-13: Proposed Bowland Section – Newton-in-Bowland Compound South – Access Design - B27070CQ-JAC-XX-DR-C-TR3_VS-1003 (MNA_B-2-13_ B27070CQ-JAC-XX-DR-C-TR3_VS-1003)

Figure B-2-14: Proposed Newton Road Junction Daily Movements (MNA_B-2-14)

Figure B-2-15: Proposed Bowland Section Braddup, Bonstone and Newton Compounds – Mitigation Measures – Waddington - West Bradford Rd to Slaidburn Rd – B27070CQ-JAC-XX-DR-C-TR4_MIT-0001 (MNA_B-2-15_ B27070CQ-JAC-XX-DR-C-TR4_MIT-0001)

Figure B-2-16: Proposed Speed Limits (MNA_B-2-16)

Figure B-2-17: River Ribble Haul Road – Access Design – Before River Ribble (A59, Pimlico Link Rd, West Bradford Rd) – Vehicle Tracking – Three axle low loader B27070CQ-JAC-XX-DR-C-TR4_VT-1130 (MNA_B-2-17_ B27070CQ-JAC-XX-DR-C-TR4_VT-1130)

Figure B-2-18: River Ribble Haul Rd – Access Design – After River Ribble (West Bradford Rd, Waddington Village, Slaidburn Rd) – Vehicle Tracking – Three axle low loader B27070CQ-JAC-XX-DR-C-TR4_VT-1132 (MNA_B-2-18_B27070CQ-JAC-XX-DR-C-TR4_VT-1132)

Figure B-2-19: River Ribble Haul Rd – Access Design – Before River Ribble A59, Pimlico Link Road, West Bradford B27070CQ-JAC-XX-DR-C-TR4_VS-1010 (MNA_B-2-19_ B27070CQ-JAC-XX-DR-C-TR4_VS-1010)

Figure B-2-20: River Ribble Haul Road – Access Design – After River Ribble West Bradford Rd, Waddington Village, Slaidburn Rd B27070CQ-JAC-XX-DR-C-TR4_VS-1011 (MNA_B-2-20_ B27070CQ-JAC-XX-DR-C-TR4_VS-1011)

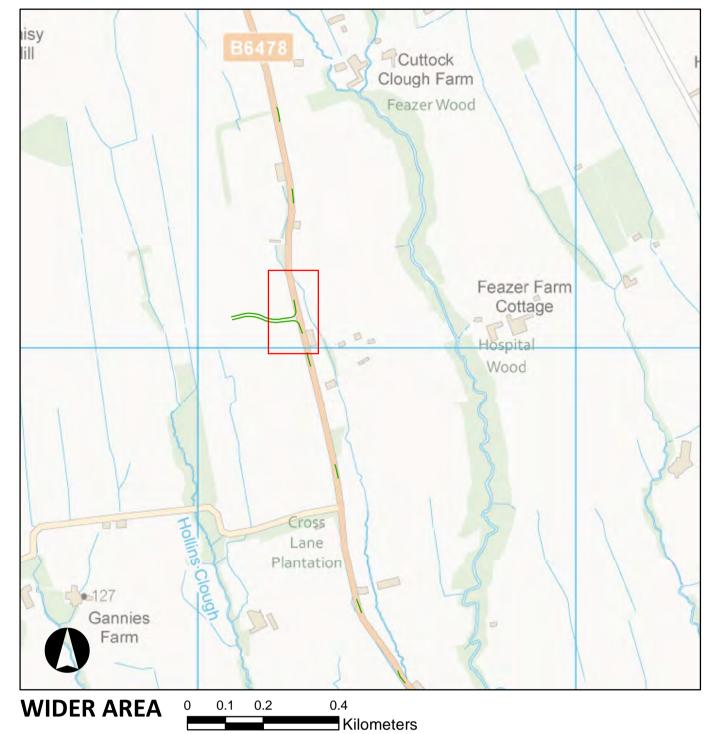


Figure B-2-21: River Ribble Haul Road – West Bradford Rd before River Ribble – General Arrangement B27070CQ-JAC-XX-DR-C-TR4_GA-1212 (MNA_B-2-21_ B27070CQ-JAC-XX-DR-C-TR4_GA-1212)

Figure B-2-22: River Ribble Haul Road – West Bradford Rd Going towards Waddington – General Arrangement B27070CQ-JAC-XX-DR-C-TR4_GA-1213 (MNA_B-2-22_ B27070CQ-JAC-XX-DR-C-TR4_GA-1213)

APPENDIX B2 - PROPOSED JUNCTION SWEPT PATHS JUNCTIONS FIGURE B - 2 - 01

BRADDUP COMPOUND - B6478 SLAIDBURN ROAD JUNCTION

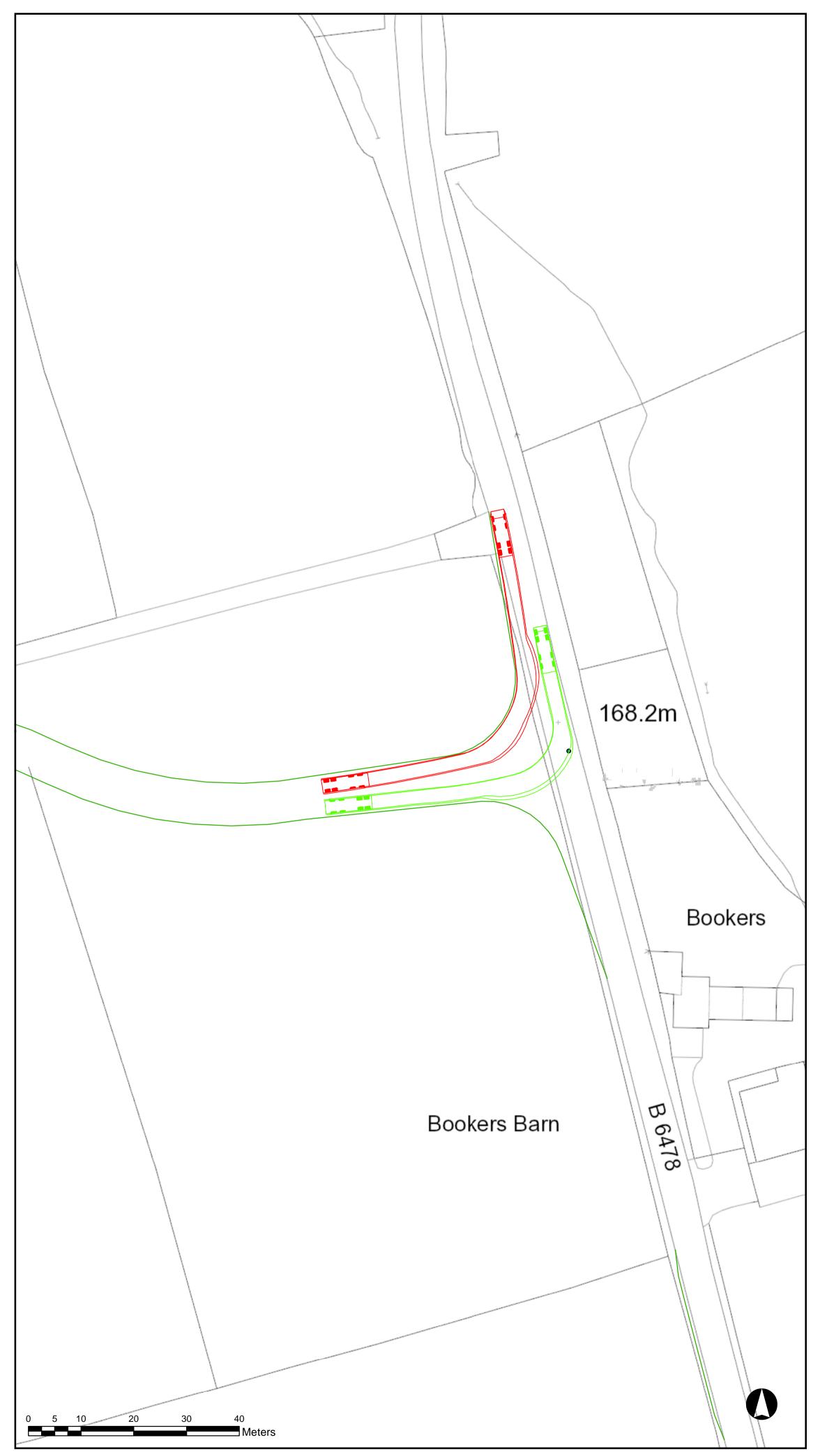




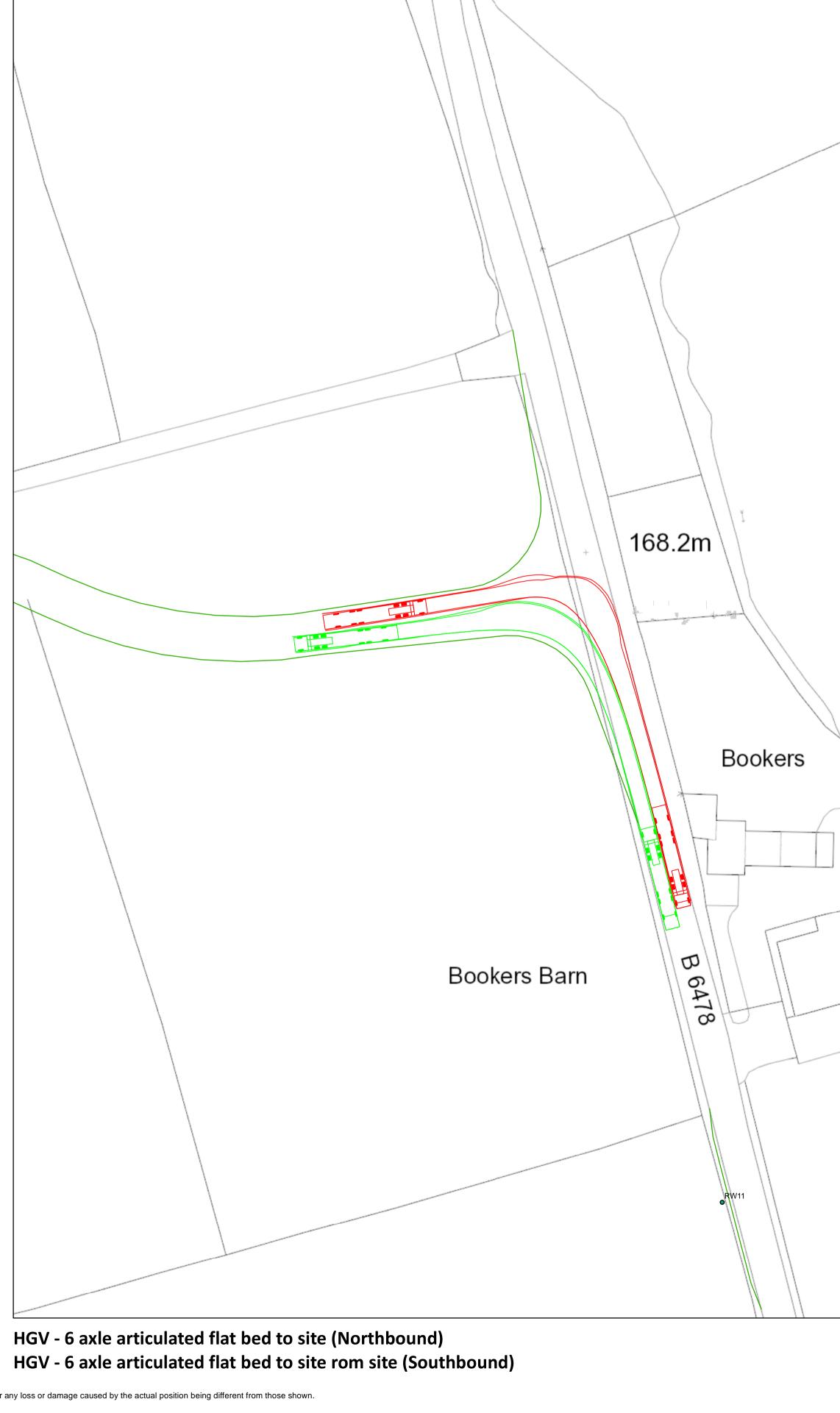
HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID TIPPER FRONT VIEW

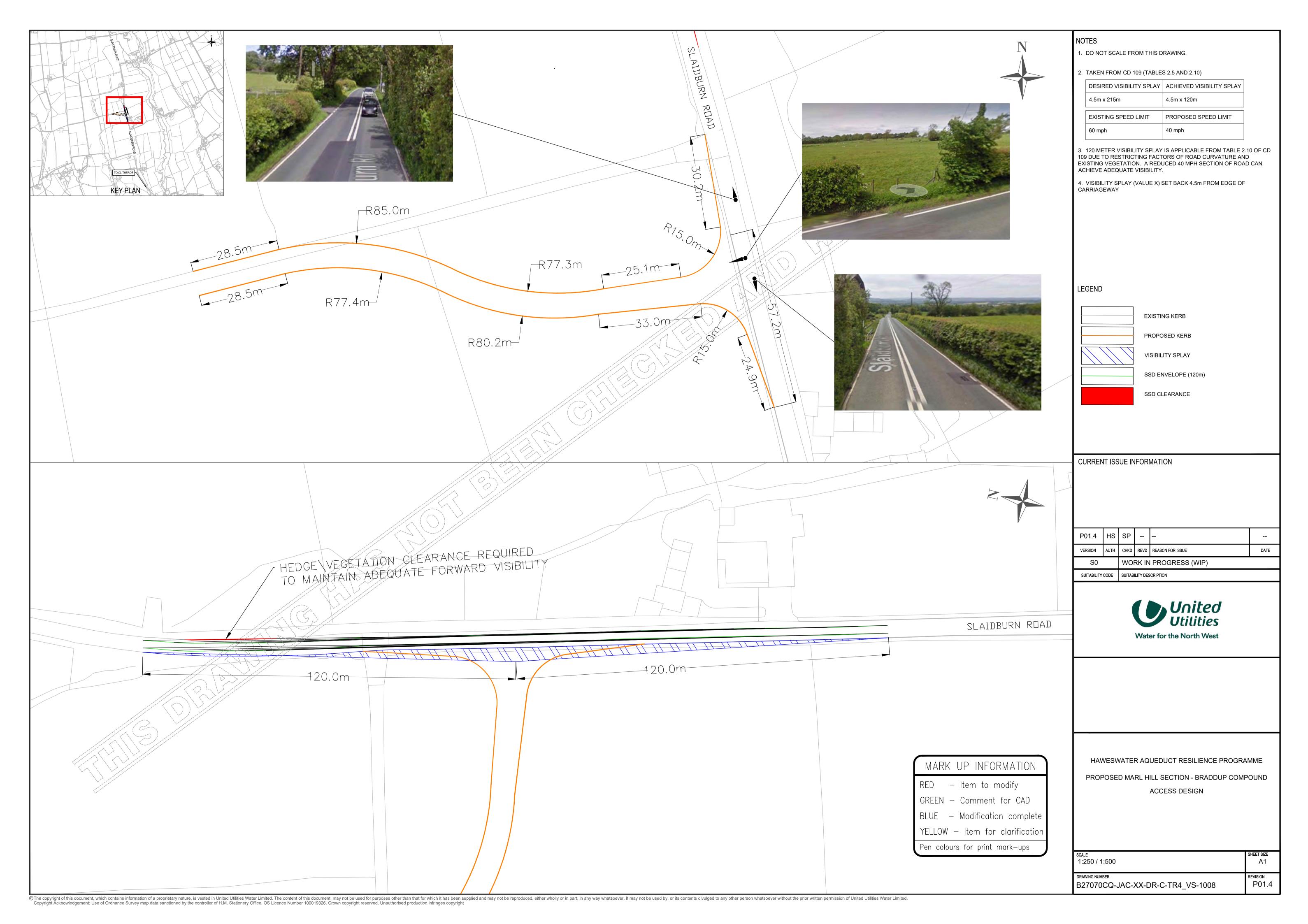


HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID TIPPER REAR VIEW

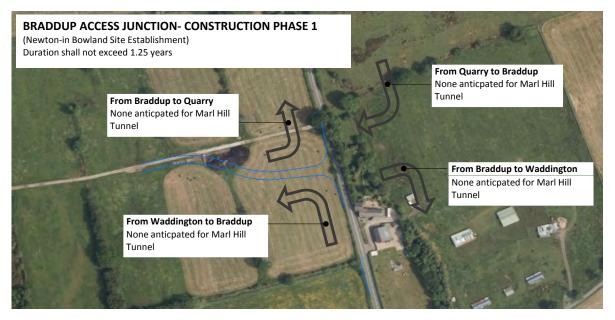


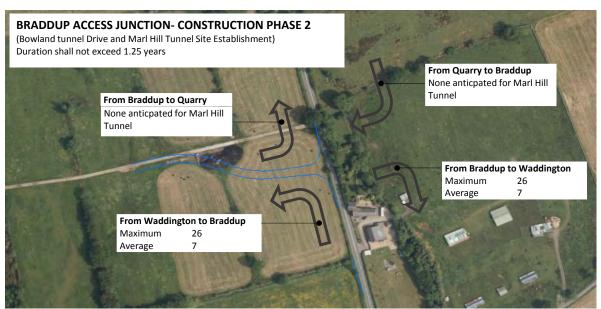


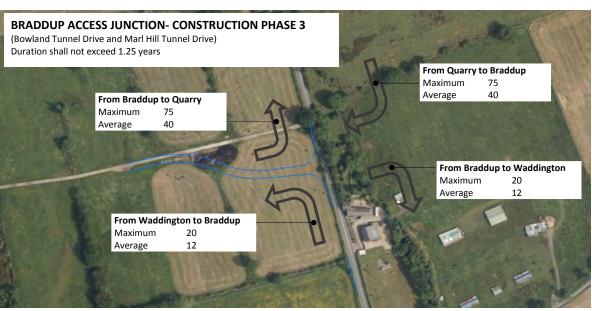


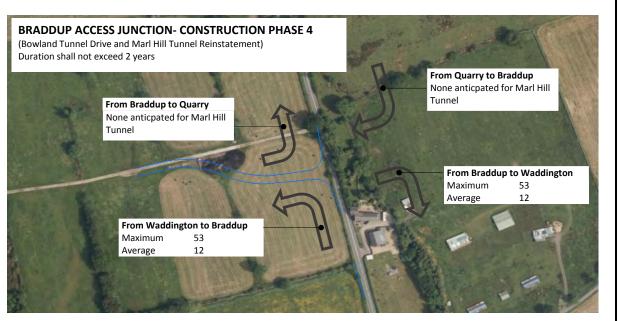


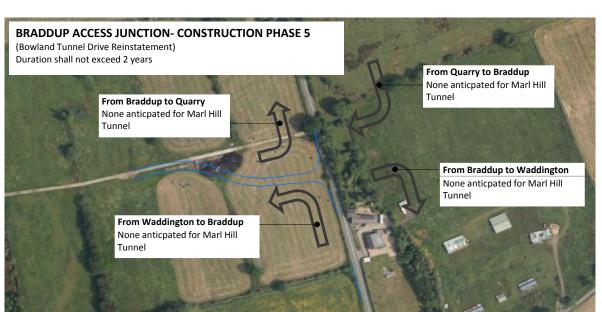
APPENDIX B2 - FIGURE B-2-03 PROPOSED BRADDUP JUNCTION DAILY MOVEMENTS







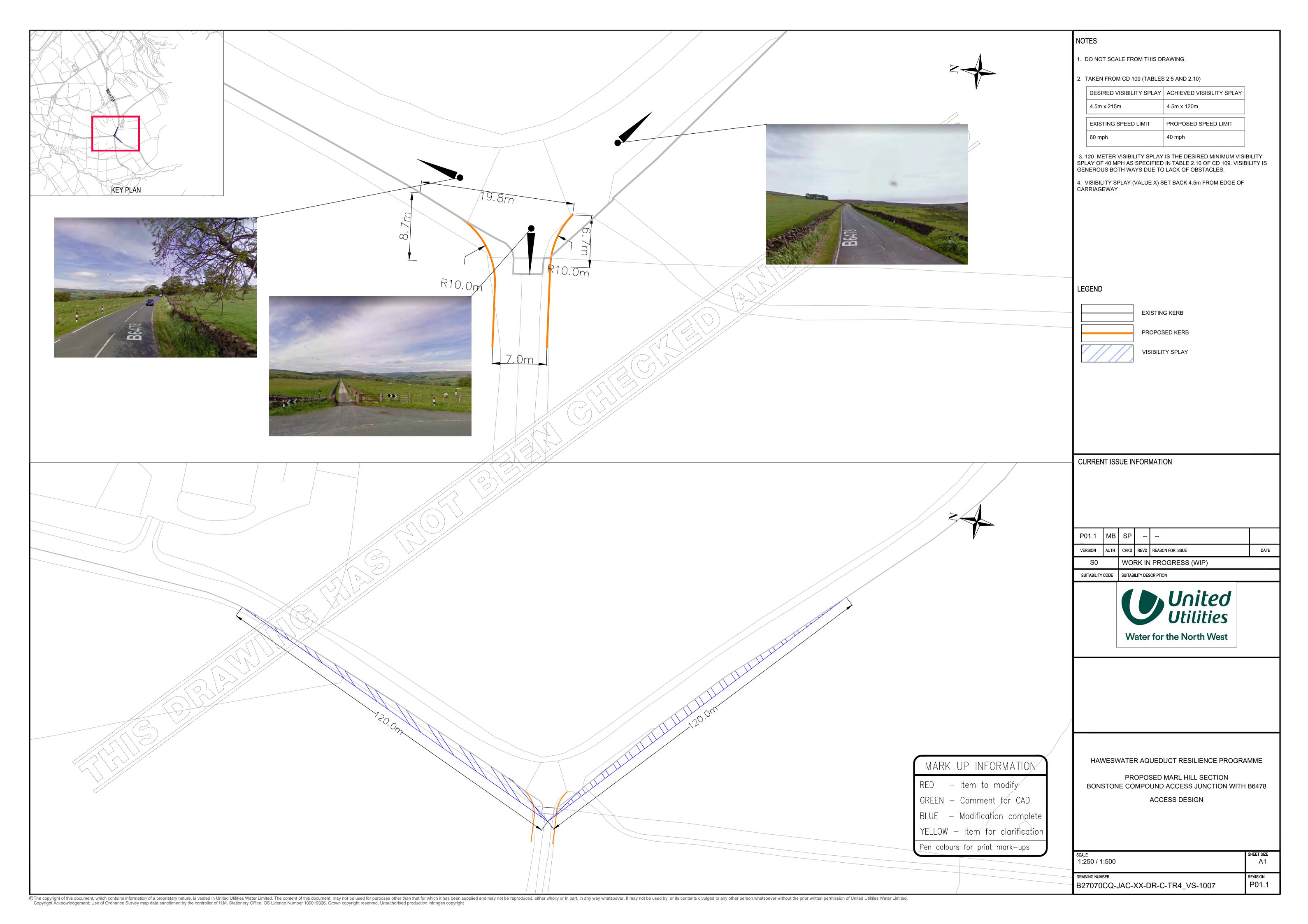




LEGEND

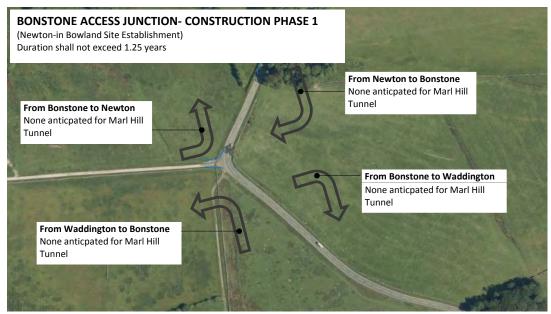
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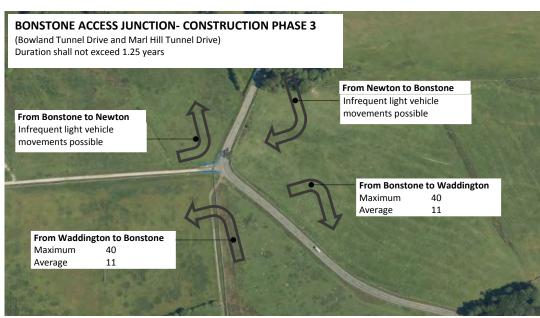
 $\label{thm:maximum} \mbox{Maximum: the anticpated maximum number of movements on any single day turning in shown direction}$

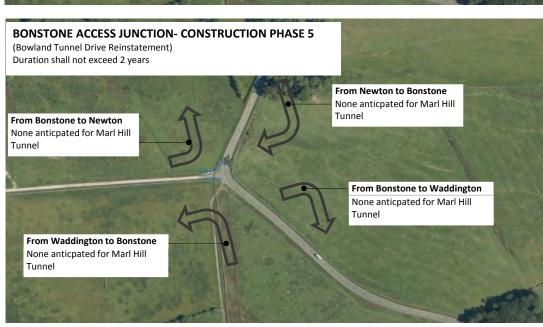


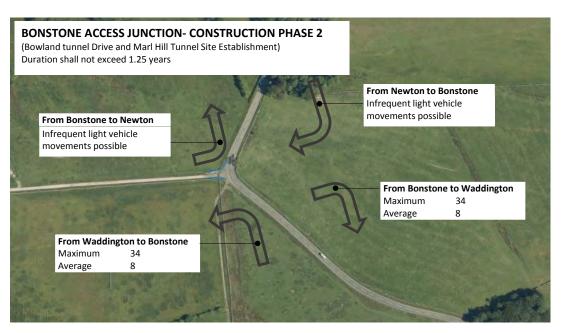
APPENDIX B2 - FIGURE B-2-06

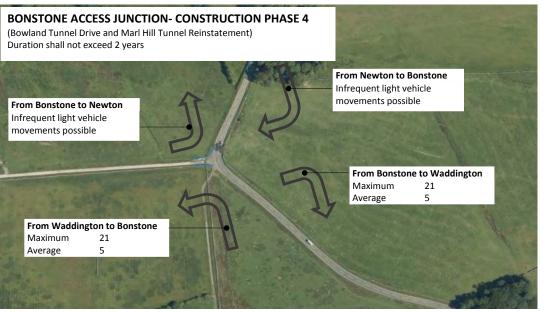
PROPOSED BONSTONE JUNCTION DAILY MOVEMENTS







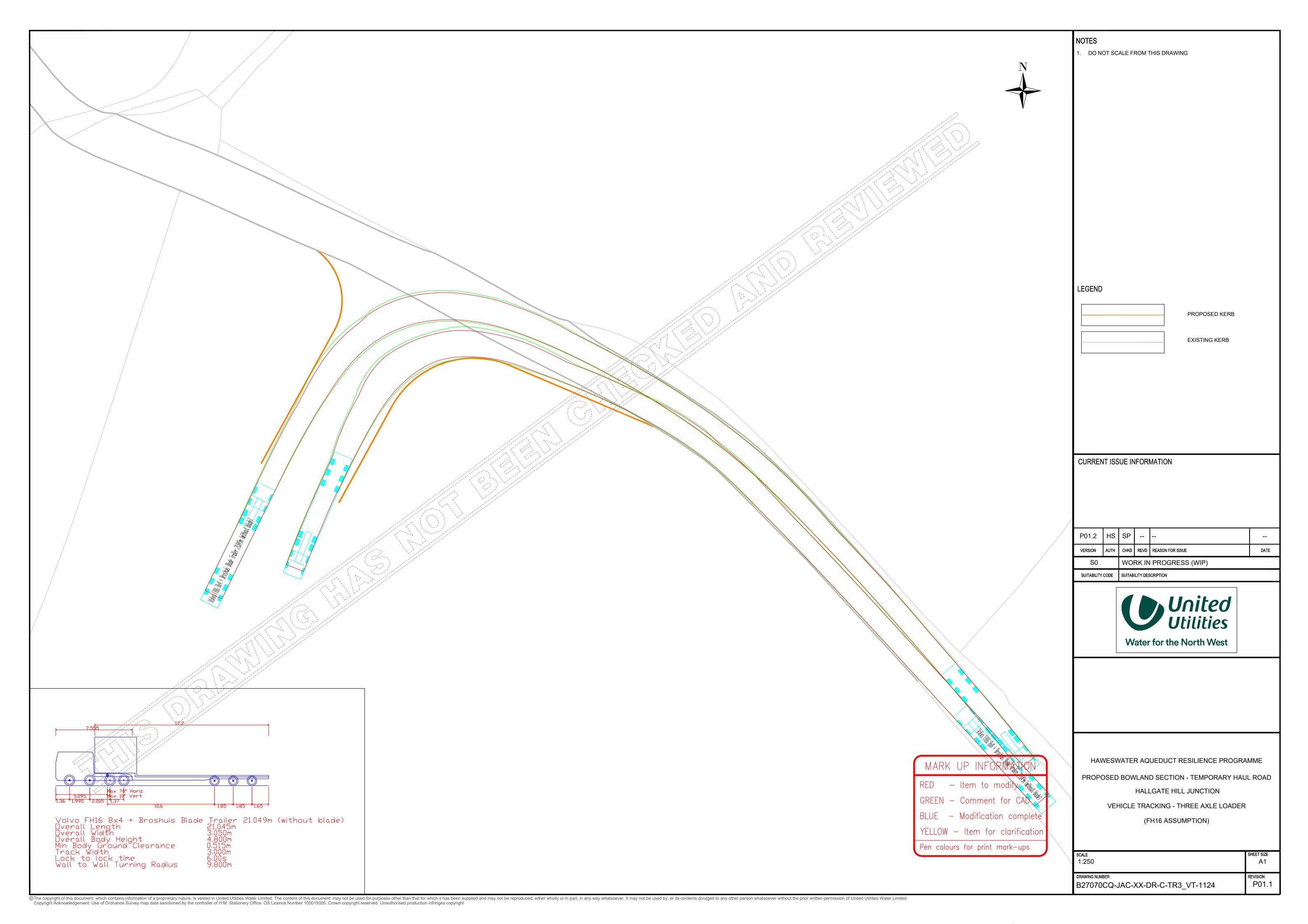


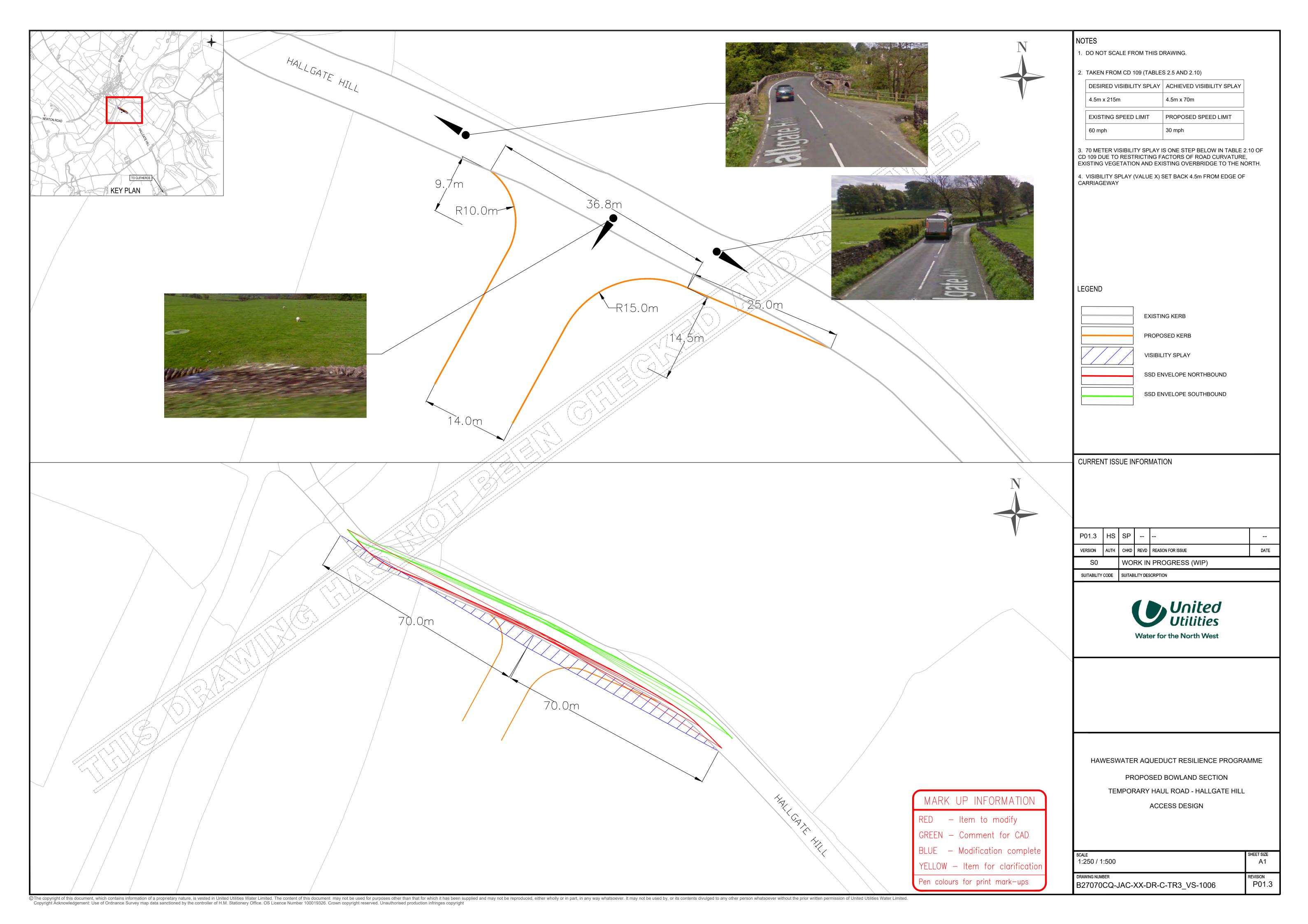


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Average: averaged over 1 year and rounded to the nearest whole number the number of movements per day turning in shown direction $\frac{1}{2} \frac{1}{2} \frac{1$

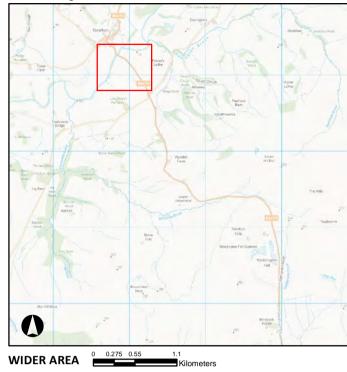
Maximum: the anticpated maximum number of movements on any single day turning in shown direction





APPENDIX B2 - PROPOSED JUNCTION FIGURE B - 2 - 09

B6478 Hallgate Hill



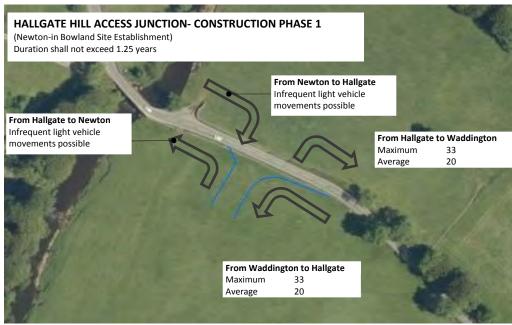
Legend

4.5m x 70m Visibilty splay

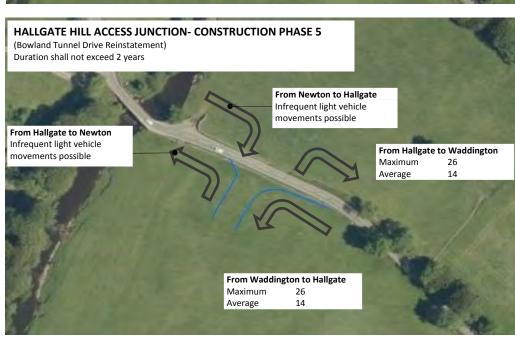
----- Proposed Junction

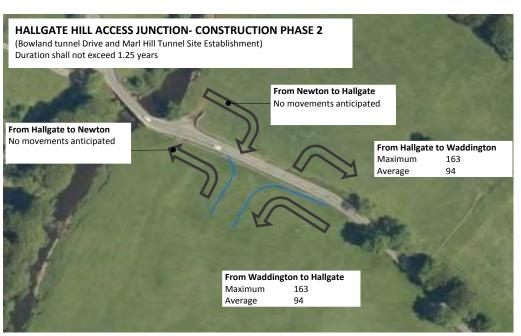


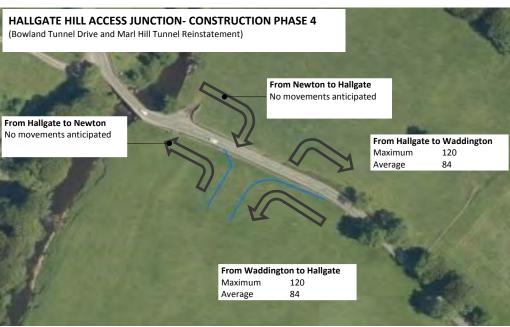
APPENDIX B2 - FIGURE B-2-10 PROPOSED HALLGATE HILL JUNCTION DAILY MOVEMENTS







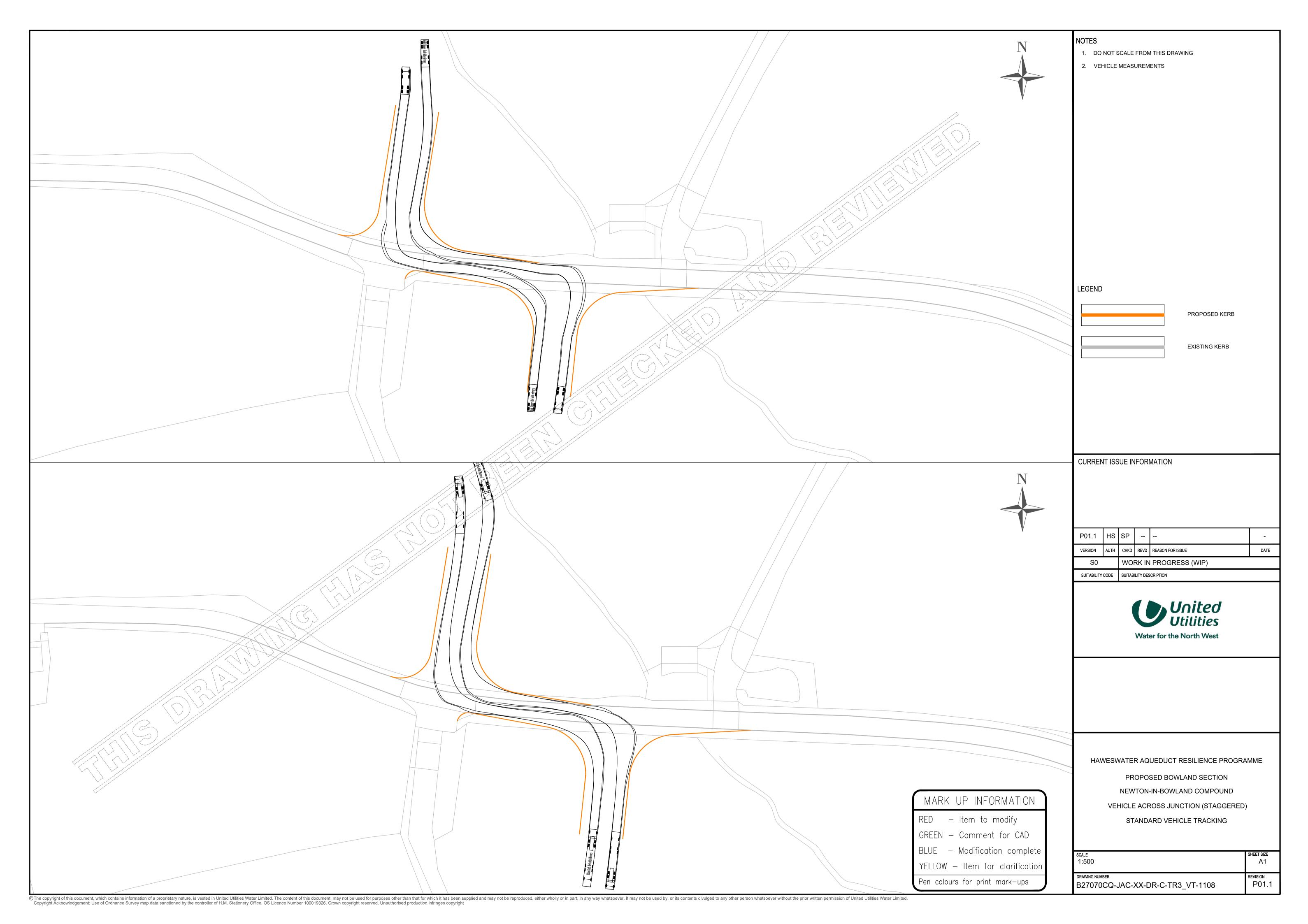


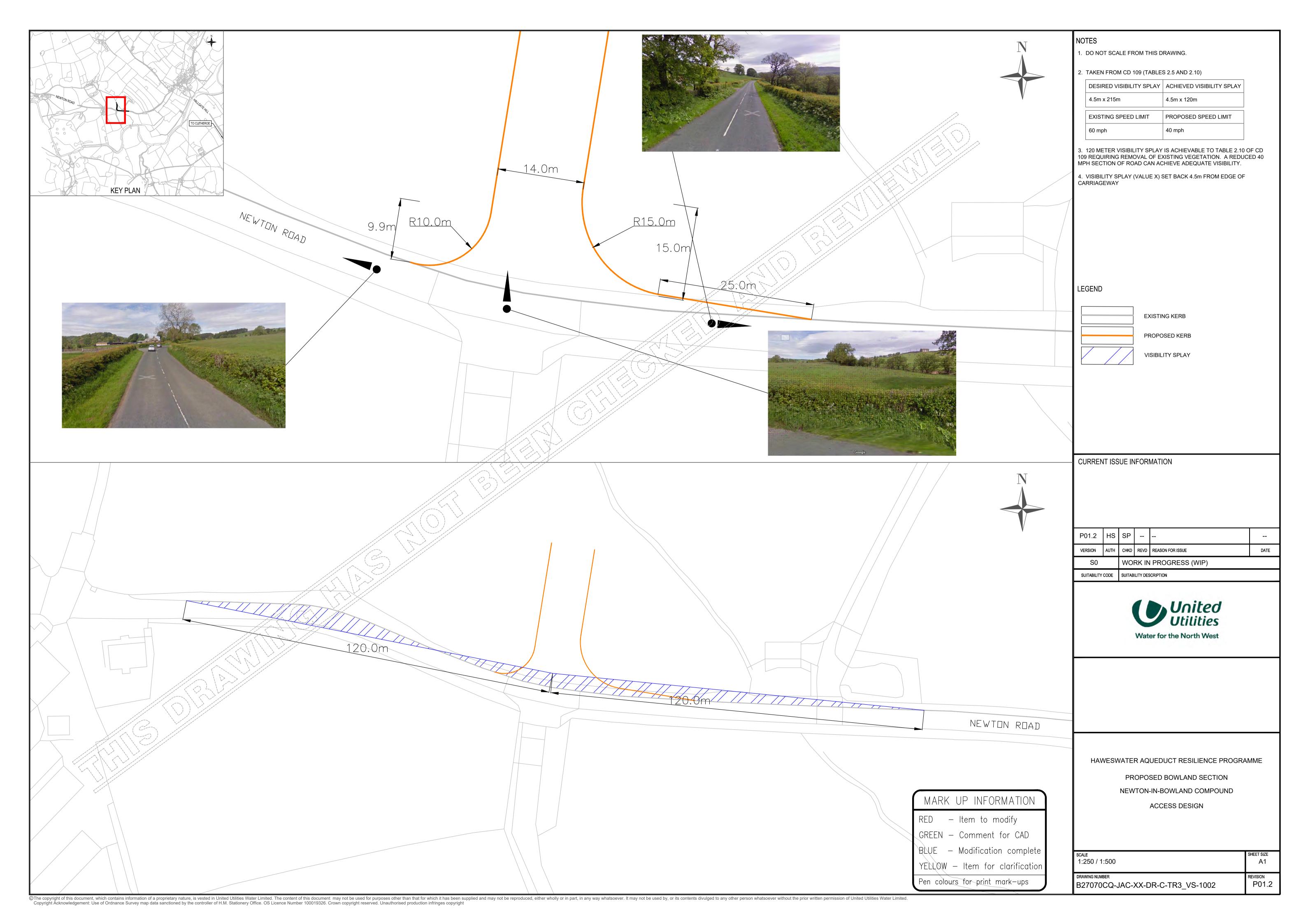


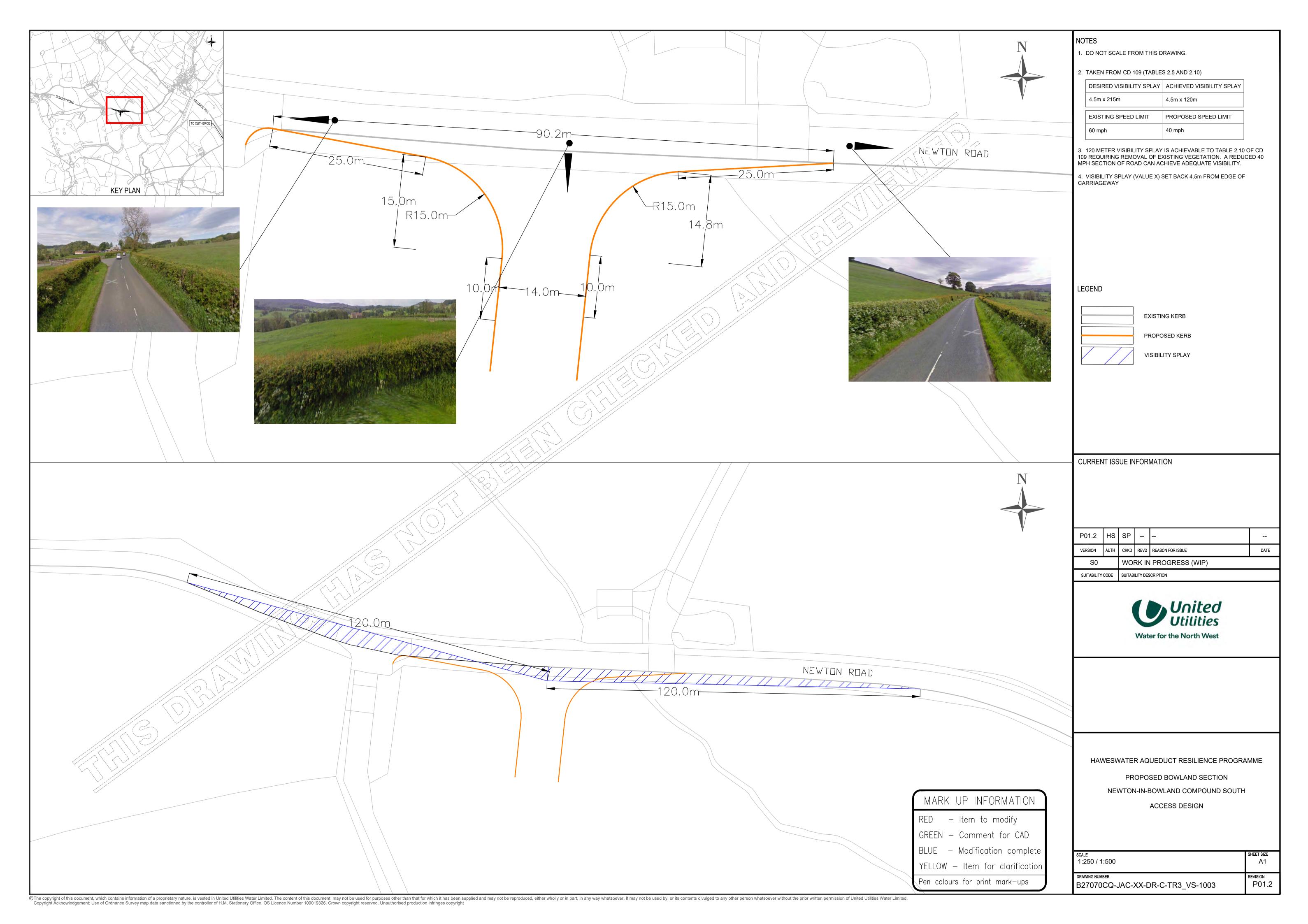
LEGEND

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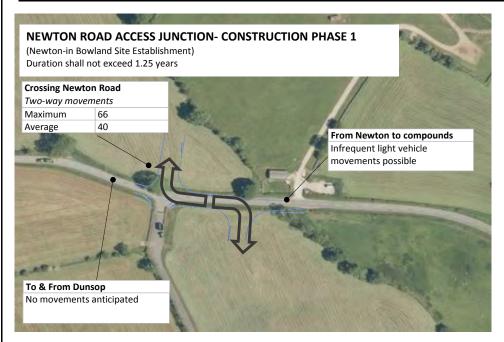
Maximum: the anticpated maximum number of movements on any single day turning in shown direction

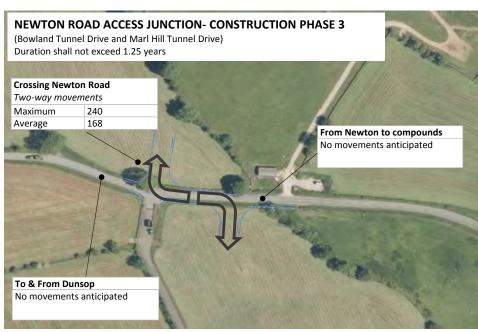


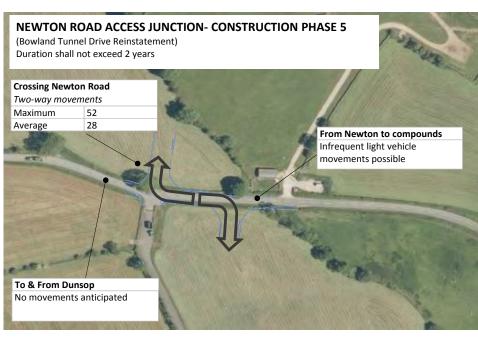


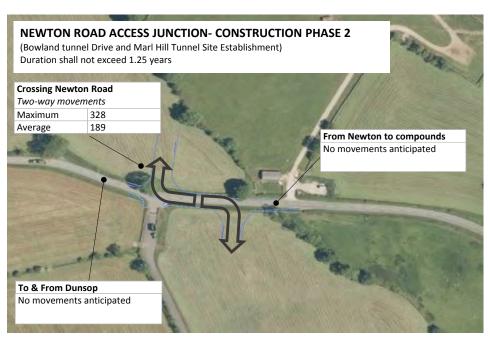


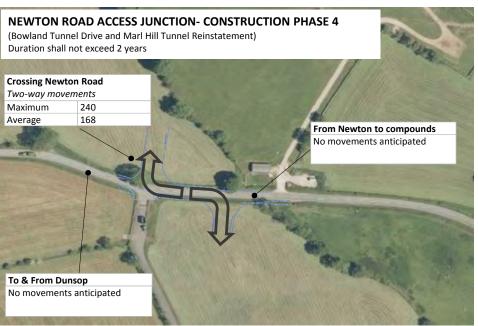
APPENDIX B2 - FIGURE B-2-14 PROPOSED NEWTON ROAD JUNCTION DAILY MOVEMENTS







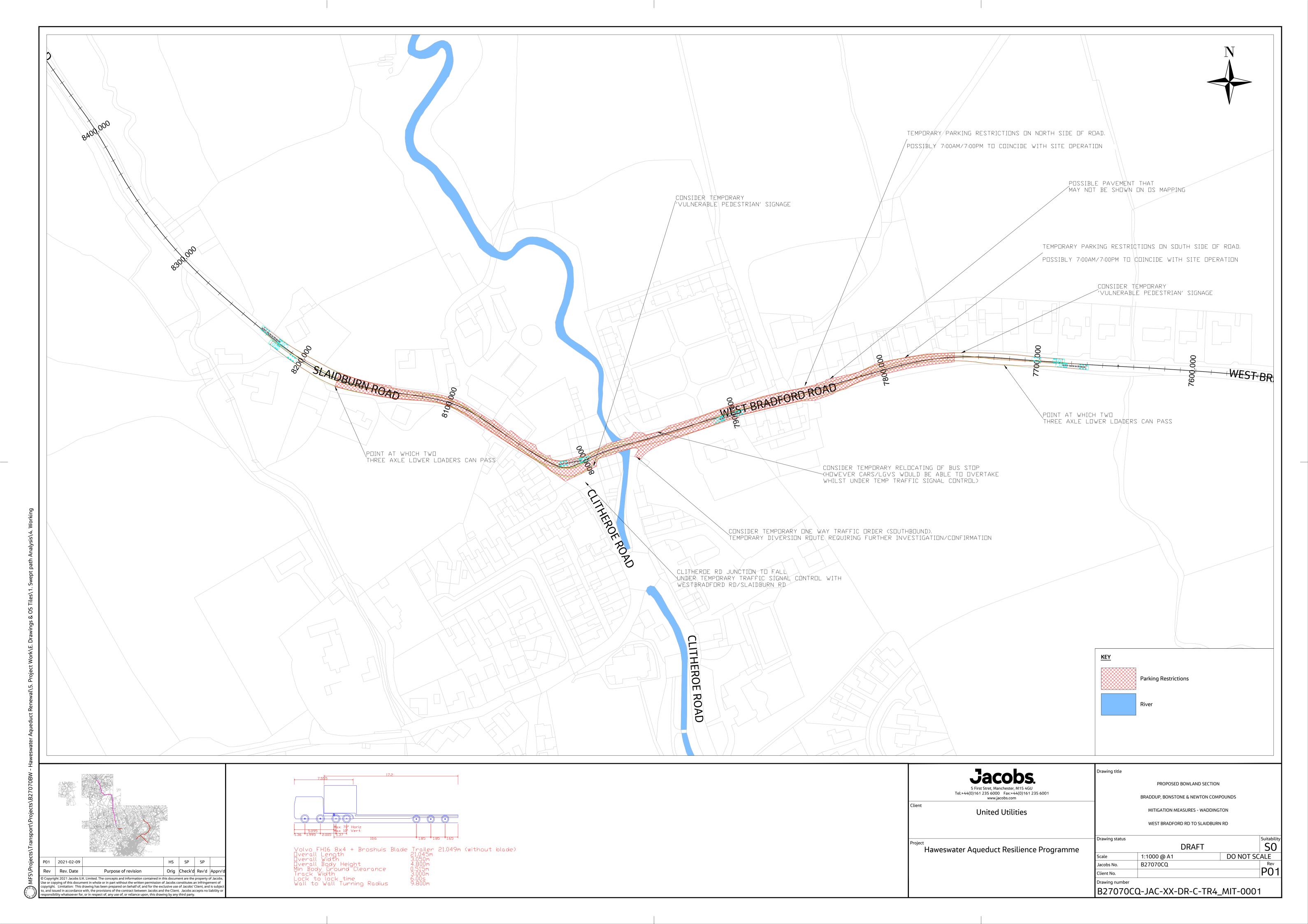




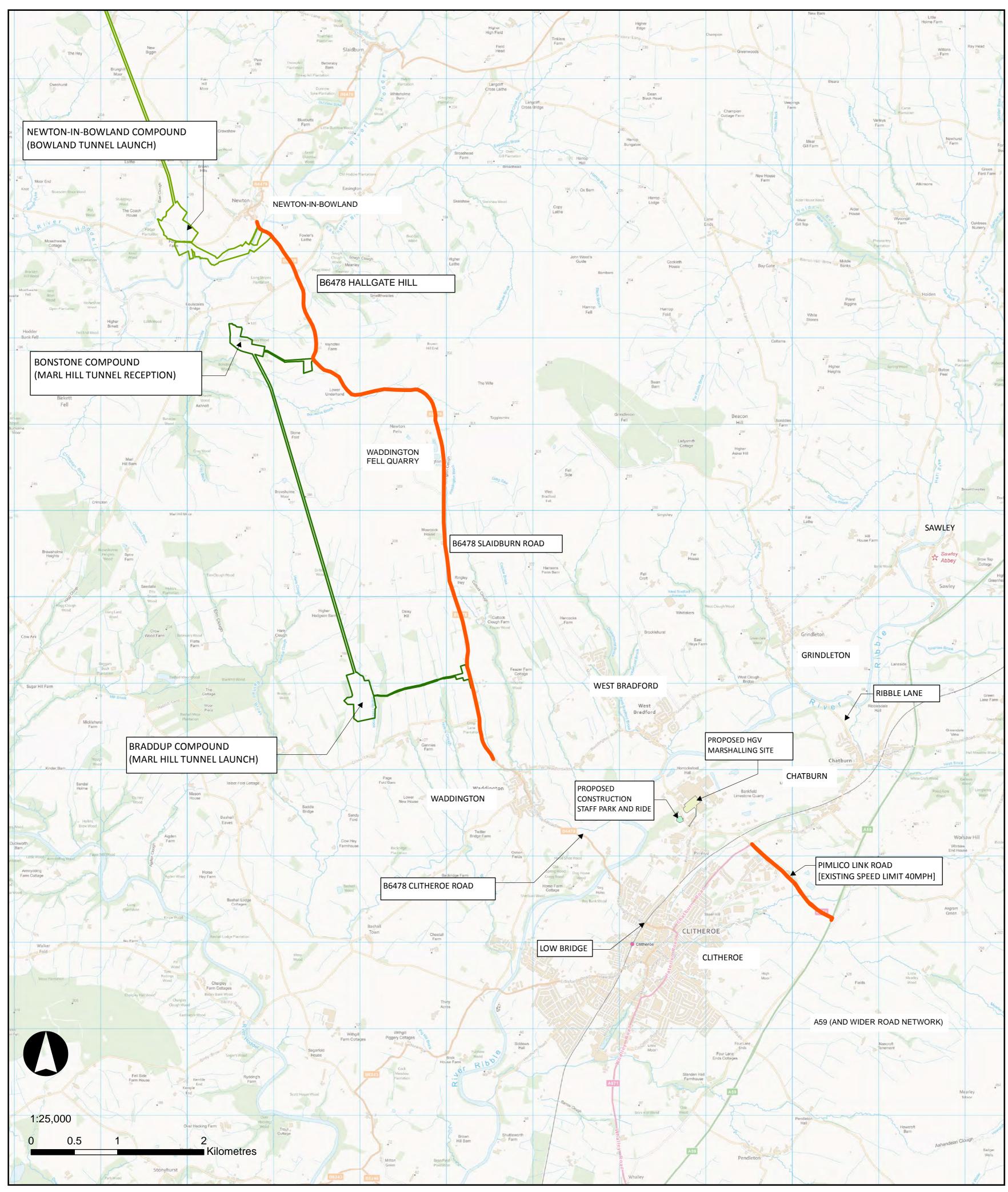
LEGEND

Average: averaged over 1 year and rounded to the nearest whole number the number of movements per day turning in shown direction

Maximum: the anticpated maximum number of movements on any single day turning in shown direction

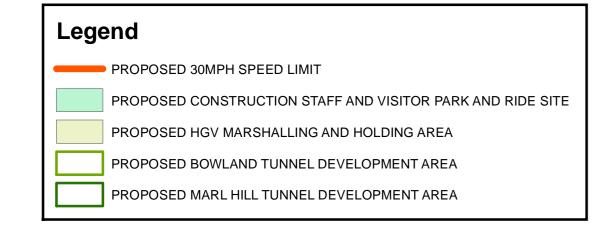


APPENDIX B2 FIGURE B-2-16: PROPOSED SPEED LIMITS



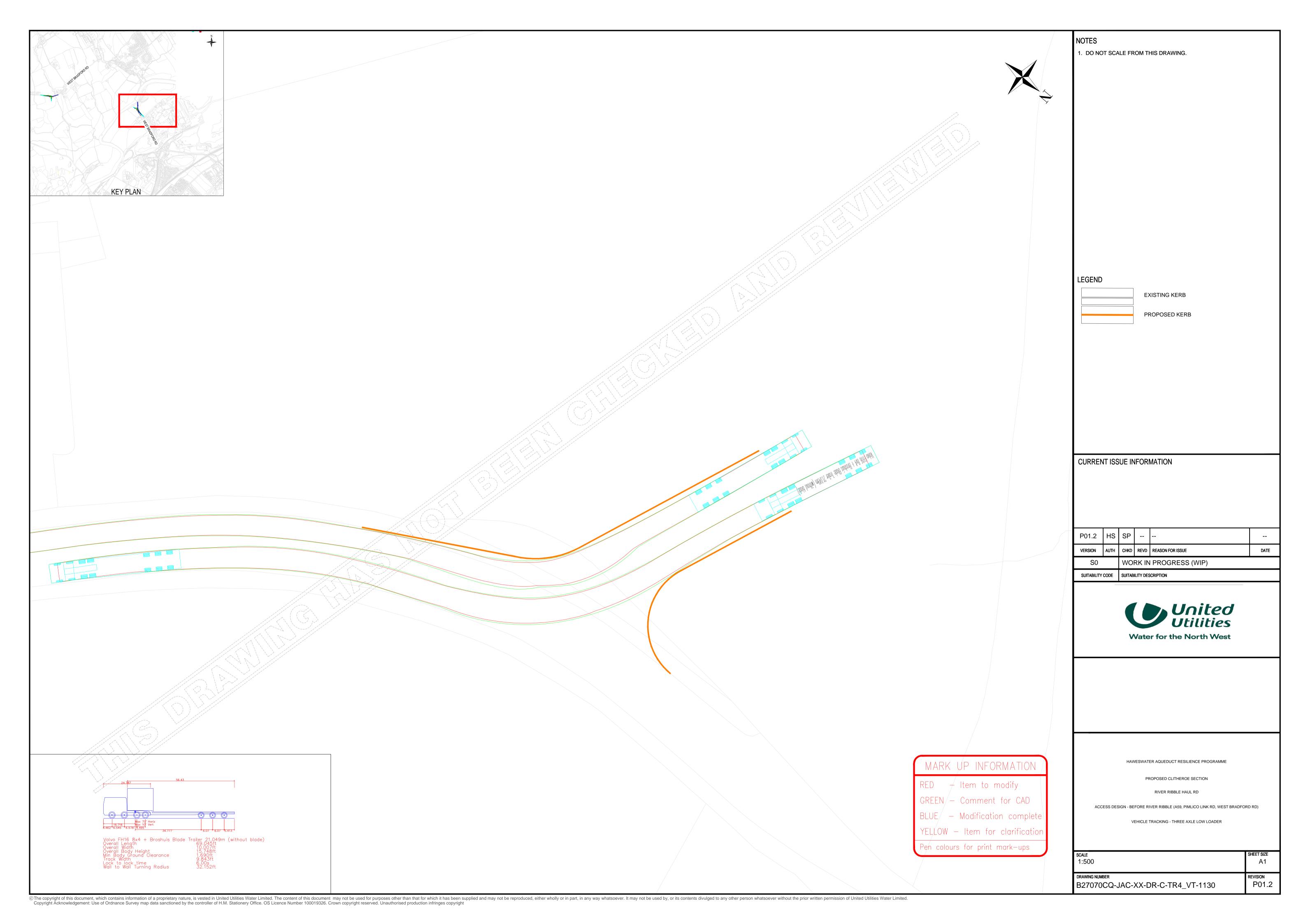
The position of the underground apparatus shown on this plan is approximate only and is given in accordance with the best information currently available. United Utilities Water will not accept liability for any loss or damage caused by the actual position being different from those shown.

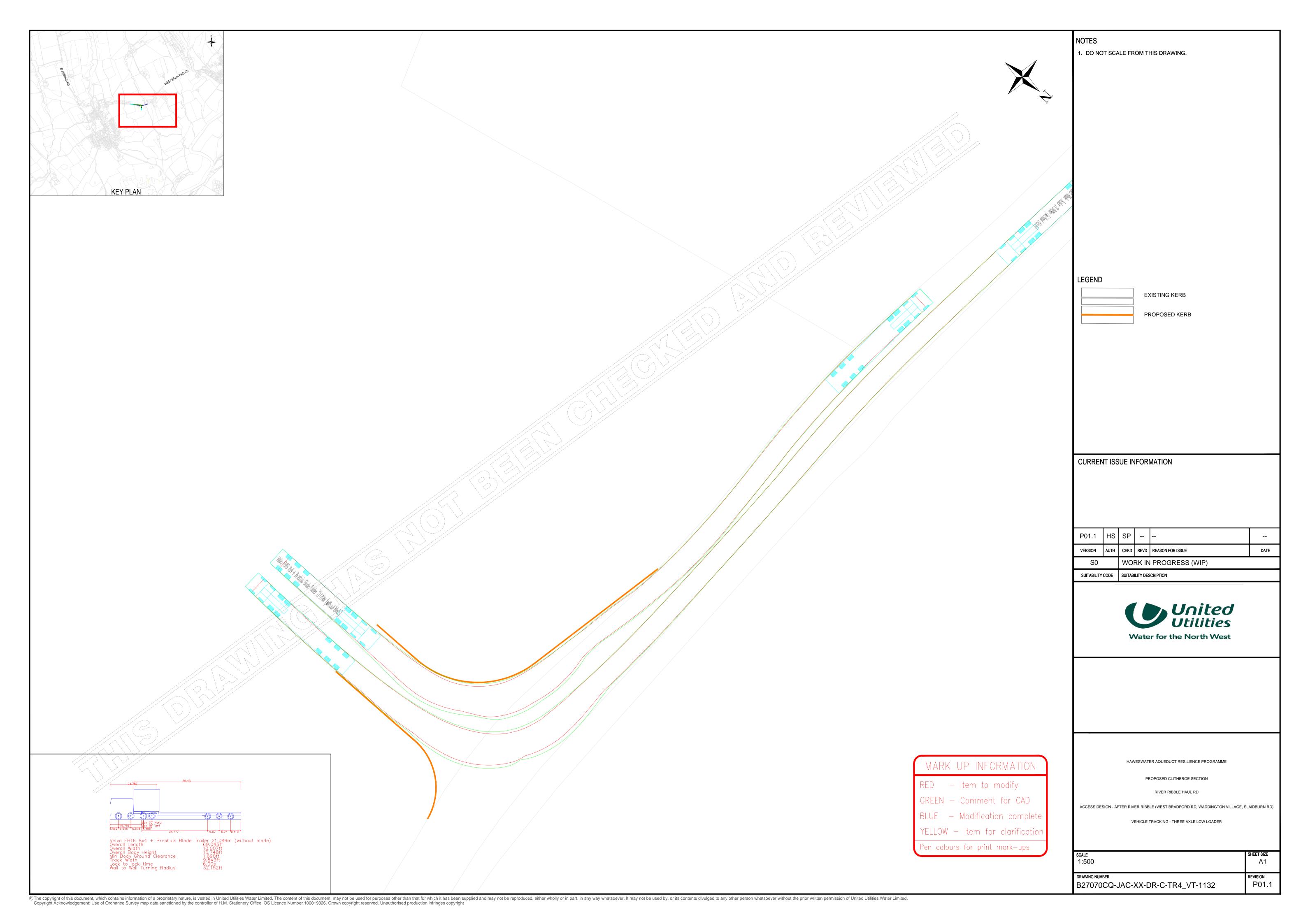
Crown copyright and database rights 2017 Ordnance Survey 100022432.

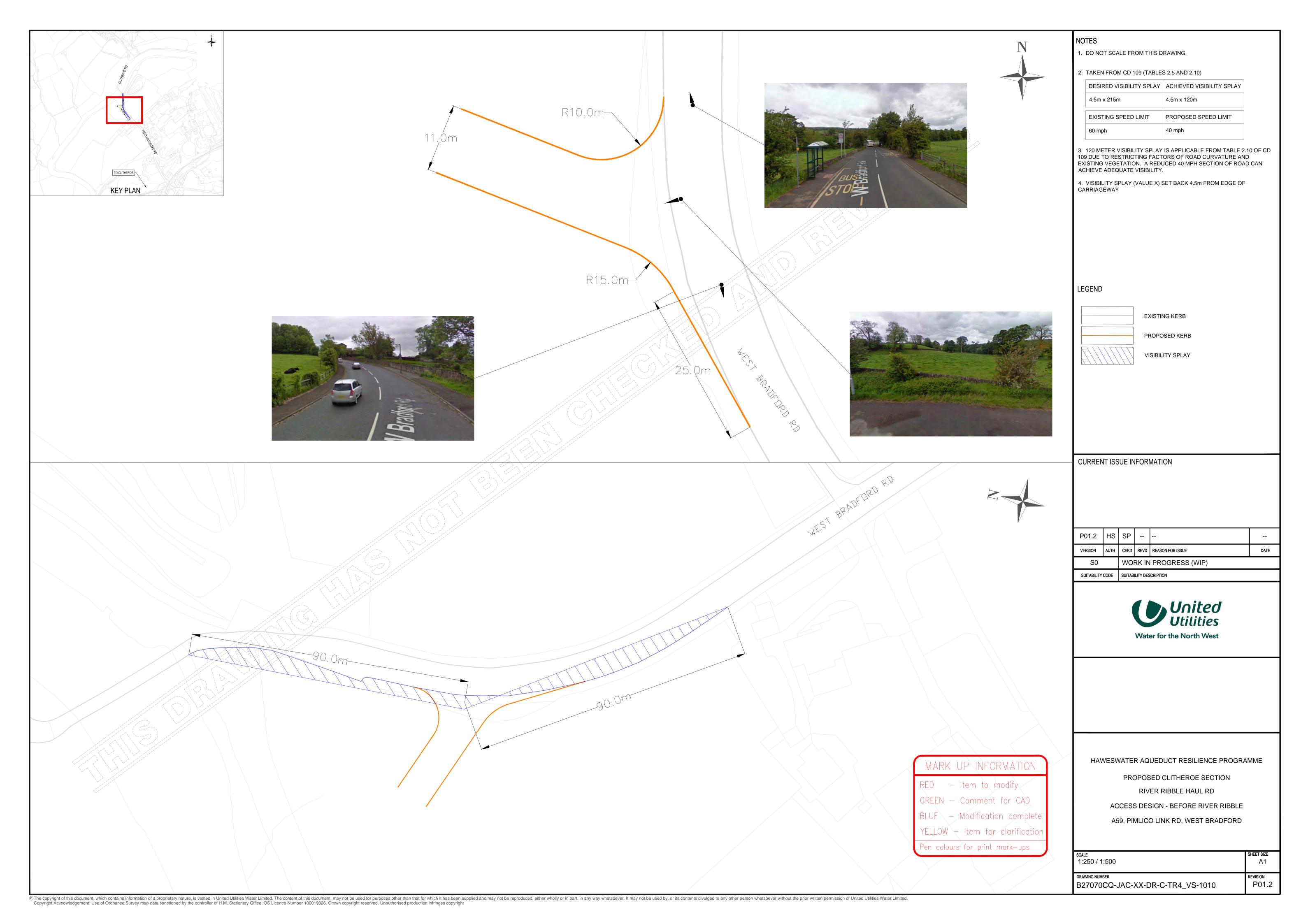


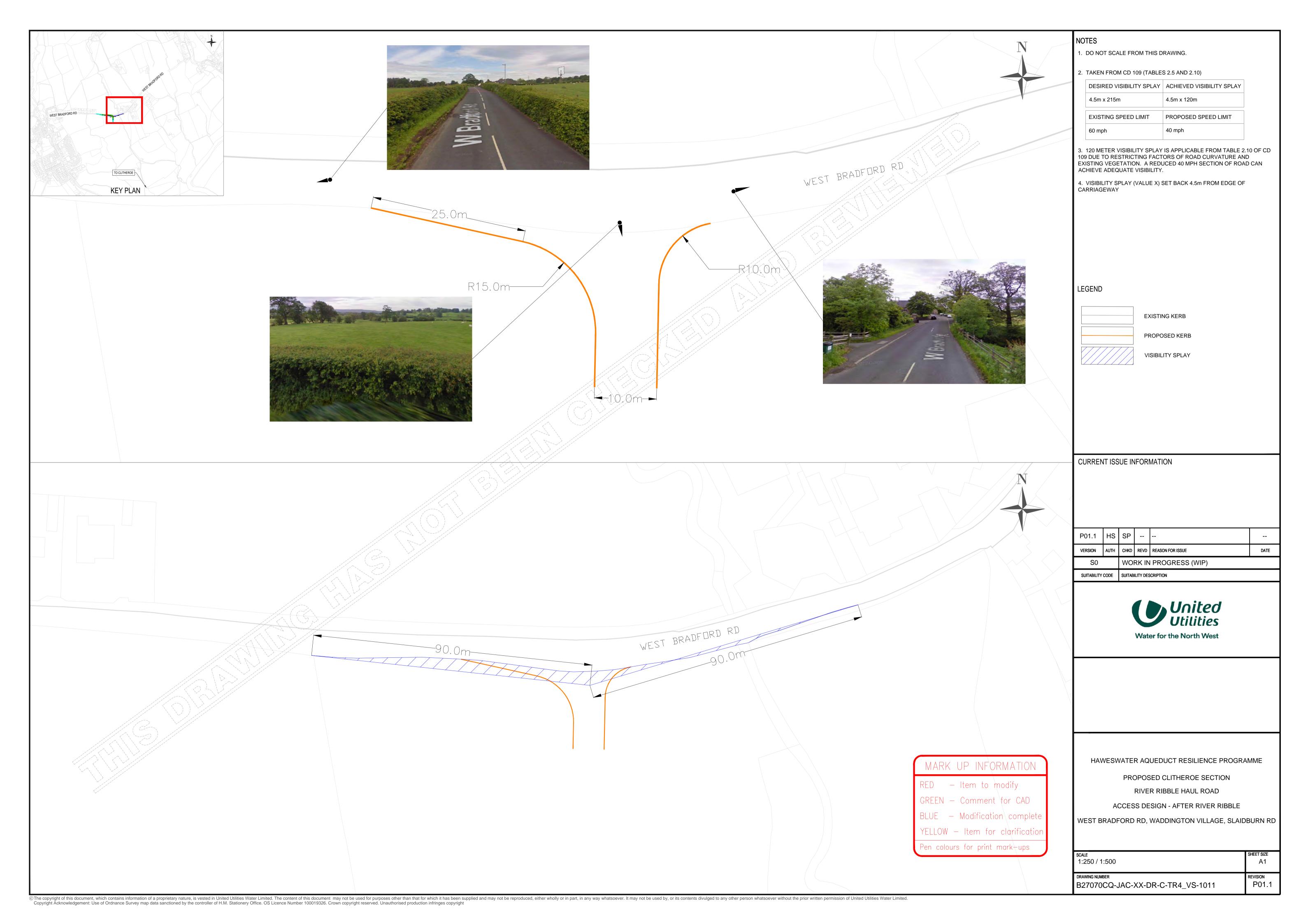
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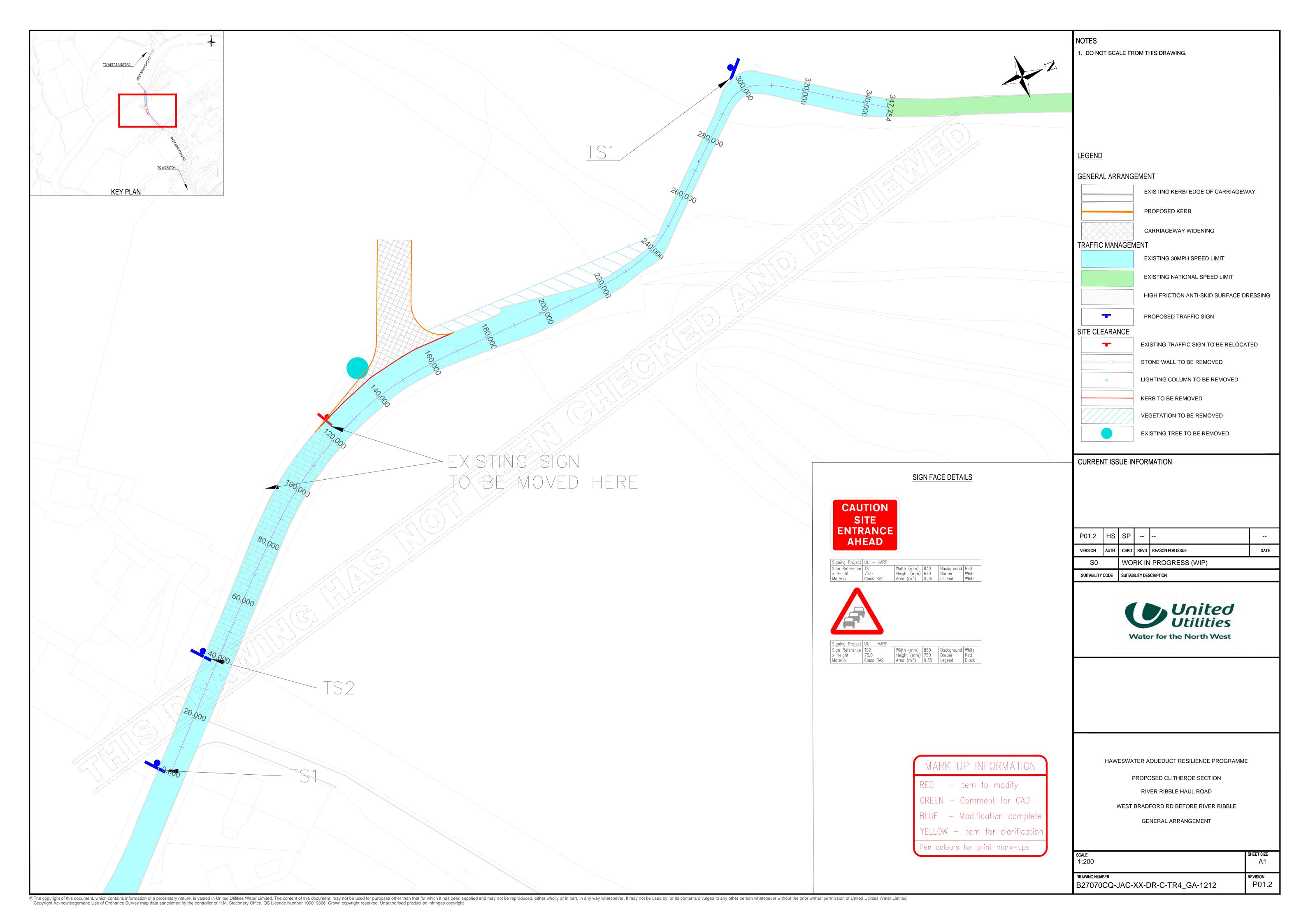
EXISTING SPEED LIMIT WHERE CHANGES ARE PROPOSED IS NATIONAL SPEED LIMIT UNLESS OTHERWISE STATED

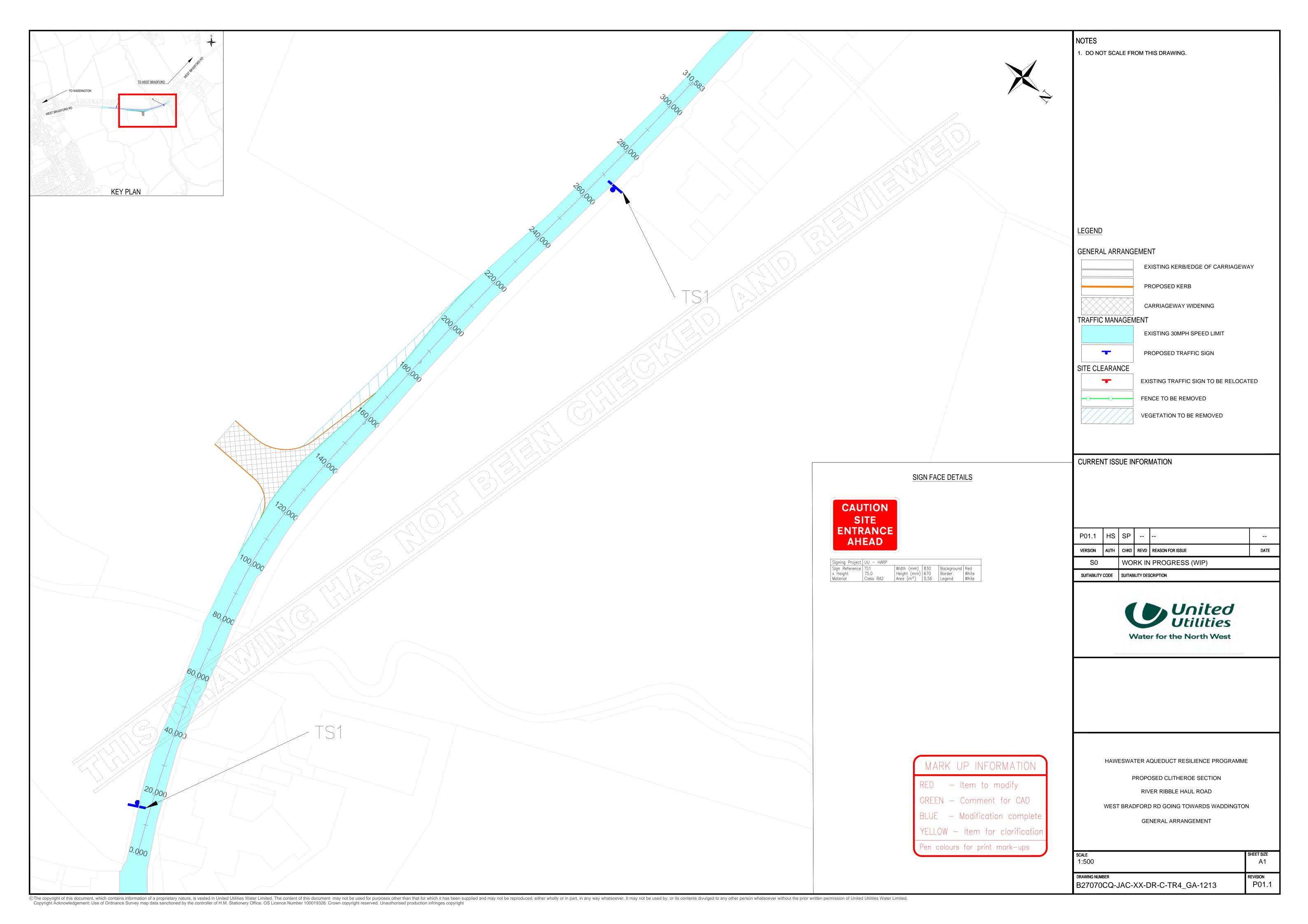














Appendix B3 – Abnormal Indivisible Load Review

Figure B-3-01: AIL Access Route Options (MNA_B-3-01)

Figure B-3-02: AIL Swept Path Sawley Bridge (Discounted Option) (MNA_B-3-02)

Figure B-3-03: AIL Swept Path Grindleton Bridge (MNA B-3-03)

Figure B-3-04: Swept Paths Grindleton Road (MNA_B-3-04)

Figure B-3-05: Swept Paths Waddington (MNA_B-3-05)

Figure B-3-06: Proposed Marl Hill Section – Bonstone Compound Access Junction with B6478 – Abnormal Load Vehicle Tracking - B27070CQ-JAC-XX-DR-C-TR4_VT-1113 (MNA_B-3-06_ B27070CQ-JAC-XX-DR-C-TR4_VT-1113)

Figure B-3-07: AIL Proposed Junction Swept Paths - Braddup Junction (MNA B-3-07)

Figure B-3-08: Proposed Bowland Section – Temporary Haul Road – Hallgate Hill Junction Abnormal Load Vehicle Tracking – B27070CQ-JAC-XX-DR-C-TR3_VT-1112 (MNA_B-3-08_B27070CQ-JAC-XX-DR-C-TR3_VT-1112)

Figure B-3-09: Proposed Bowland Section – Newton-in-Bowland Compound – Vehicle Across Junction (Staggered) – Abnormal Load Vehicle Tracking (TBM) – B27070CQ-JAC-XX-DR-C-TR3_VT-1107 (MNA_B-3-09_ B27070CQ-JAC-XX-DR-C-TR3_VT-1107)

Figure B-3-10: River Ribble Haul Rd – Access Design – Before River Ribble (A59, Pimlico Link Rd, West Bradford Rd) – Vehicle Tracking TBM B27070CQ-JAC-XX-DR-C-TR4_VT-1129 (MNA_B-3-10_ B27070CQ-JAC-XX-DR-C-TR4_VT-1129)

Figure B-3-11: River Ribble Haul Road – Access Design – After River Ribble (West Bradford Rd, Waddington Village, Slaidburn Rd) – Vehicle Tracking TBM B27070CQ-JAC-XX-DR-C-TR4_VT-1131 (MNA_B-3-11_ B27070CQ-JAC-XX-DR-C-TR4_VT-1131)



Abnormal Indivisible Load Movements

Introduction

Route 3 will be used for all AIL movements. The following sets out the rationale for this approach and some additional considerations that the Contractor will address as the CTMP is developed.

Abnormal Loads Services' Findings and Adopted Route

Abnormal Loads Services (ALS) were engaged on United Utilities behalf by Costain (Costain providing United Utilities with Early Contractor Involvement for the HARP). ALS's remit in relation to the MNA was the provision of route survey investigations to identify feasible access routes for the anticipated AlLs focusing on the anticipated largest indivisible load (TBM Shield haulage). The review was completed in order to obtain advice on which route or routes are most suitable.

ALS provided a report (Route Survey Report, September 2020) that included a section that addresses the MNA (Section 3.2). The report also covers elements of HARP that relate to separate planning applications that are not applicable to the MNA so the report is not included in full here. The key findings relevant to the MNA are summarised below.

Figure B-3-01 in Appendix B3 shows the range of routes considered. ALS considered that the majority were not suitable. In particular the nature of many of the existing River Ribble crossings and the extent of road modification needed ruled these options out. The route ALS identified in their report as the most practical has been discounted. This was via Sawley (Option 3-E).

Along this discounted route ALS identified the following as being applicable to the whole route:

- It is advised that extensive tree surgery will be required on all roads on the route (this may attract objections from local residents)
- There are a number of structures along the route (culverts and bridges) for which the capacity is unknown. In the event there are structural limits it is anticipated that these structures can be "Overbridged" utilising temporary works (see Figure B-3-02)
- Temporary parking restrictions when AIL movements are proposed will be necessary to permit the sweep of the vehicle in a number of locations.

These considerations are also applicable to Route 3.

For Option 3-E the crossing of the River Ribble is the first area that is discussed in detail by ALS. They anticipate that the conventional TBM configuration considered will not be able to navigate the bridge without localised widening works (Figure B-3-02 illustrates this). They suggest that a suitable transhipment location should be sourced prior to the bridge and the TBM Section transferred to a shorter vehicle configuration. [Note: this may result in increasing the overall height of the vehicle to approx. 5.50m. At this increased height any overhead wires telecoms / electrical will have to be lifted or isolated. Swept path analysis will still be required to confirm this.]

Along Option 3-E, Sawley Road passes closely to the River Ribble wall. If Option 3-E is used ALS recommend the road should be assessed to check that it can withstand the pressure of the vehicle.

ALS concluded that Option 3-E (the route via Sawley) provides the best route to support the current vehicle configuration which is road going and legal, without the need for any bridge modifications. They highlight that this route does however include various pinch points between Sawley and Waddington which will need to be addressed. An alternative route via Chatburn (Option 3A) was discounted by ALS because of the limitations of Grindleton Bridge (East View).

There are two possible ways in which the Grindleton Bride limitation might be overcome:

- One will be to widen the approaches to Grindleton Bridge
- ALS suggest that another will be similar to that proposed for the Sawley crossing. It will be to tranship the TBM section onto a configuration that could navigate the crossing. In this



instance it will necessitate the use of a configuration using a self-powered remote power pack unit which attaches to the rear of the trailer, this will permit the removal of the tractor unit but still powers the trailer configuration to travel legally on a public road (the example system cited is produced by Enerpac). By removing the tractor unit and reconfiguring the trailer, the weight and length of the means of navigation could be reduced and the existing bridge crossed. Once the bridge has been crossed the tractor unit could be re-attached and the load could progress onwards to Waddington.

Independently of the ALS exercise, Jacobs were engaged by United Utilities to complete swept path analysis and as necessary develop appropriate indicative mitigation.

Figure B-3-02 shows the swept path for the TBM along the discounted Option 3-E route at the Sawley Ribble crossing and shows, as highlighted in the ALS report, that the proposed TBM configuration cannot cross the bridge.

Figure B-3-03 shows the swept path for Option 3A at the Grindleton Bridge Ribble crossing and the need for widening.

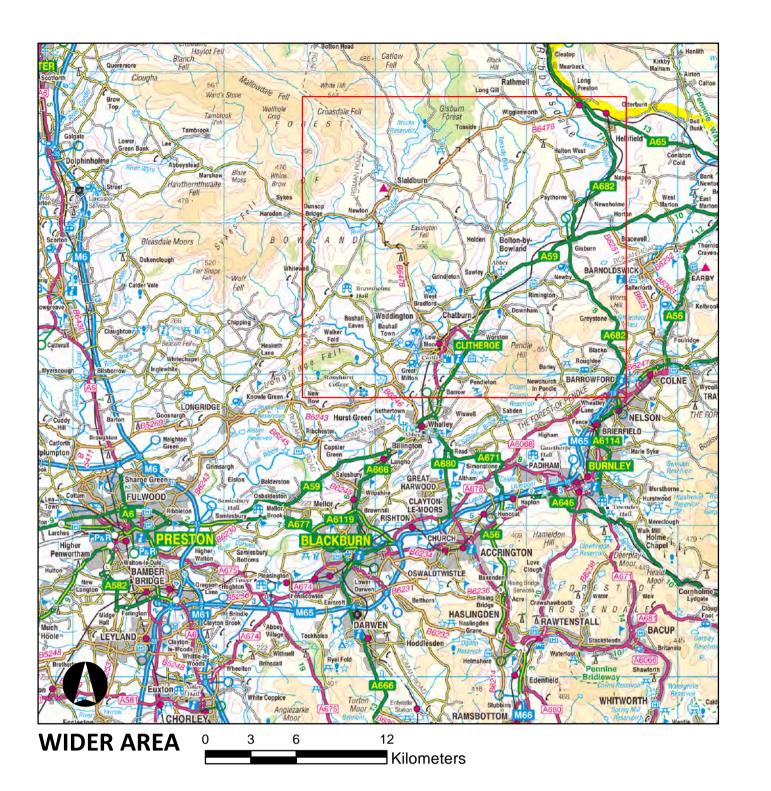
The Jacobs swept path analysis also identified a need for significant road widening at the junction between East View and Grindleton Road (see Figure B-3-04).

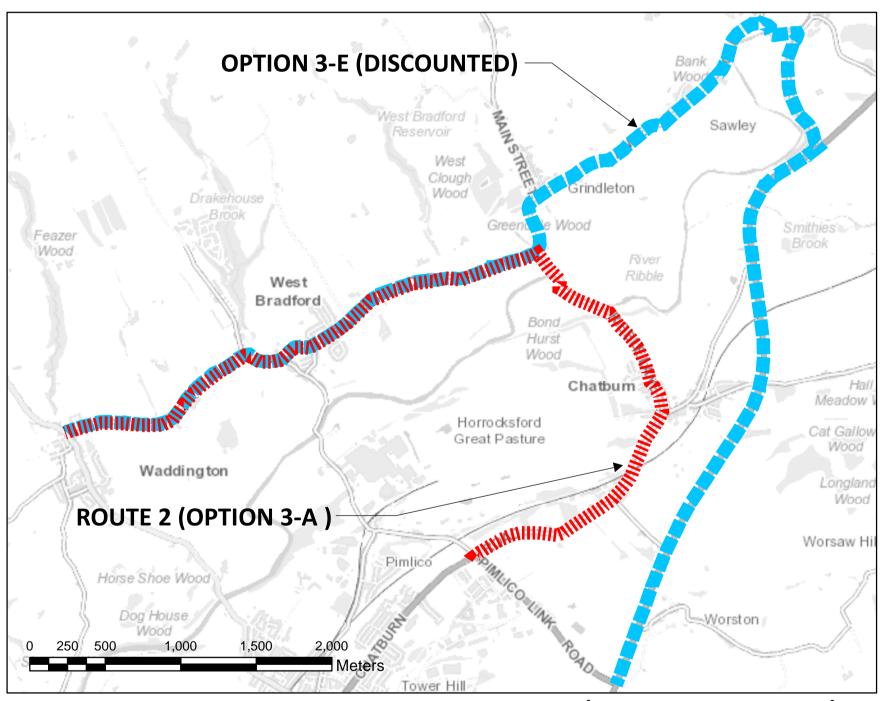
The proposed Route 3 whilst necessitating significant works across the Ribble valley avoids the need for these modifications and minimises the impact to the residential areas in Clitheroe, Sawley, Grindleton and Waddington.

Travelling towards the proposed construction compounds along Route 3 West Bradford Road in Waddington and turning right onto Slaidburn Rd / The Square / B6478, ALS suggested that the removal of bollards is required outside the Higher Buck Inn. The initial swept path analysis completed by Jacobs suggests this may not be required (see Figure B-3-05). (Note: As stated elsewhere the specification of the TBMs and vehicle / trailer configurations will be determined by the appointed contractor(s) and a specific more detailed assessment will be completed in due course).

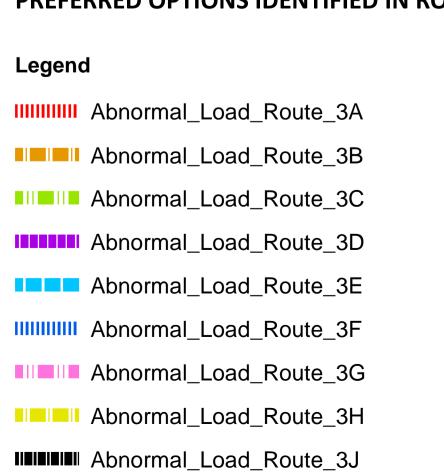
The swept path assessments indicate that some of the wider AILs will require temporary traffic management, the timing of movements will be agreed to minimise disturbance/disruption.

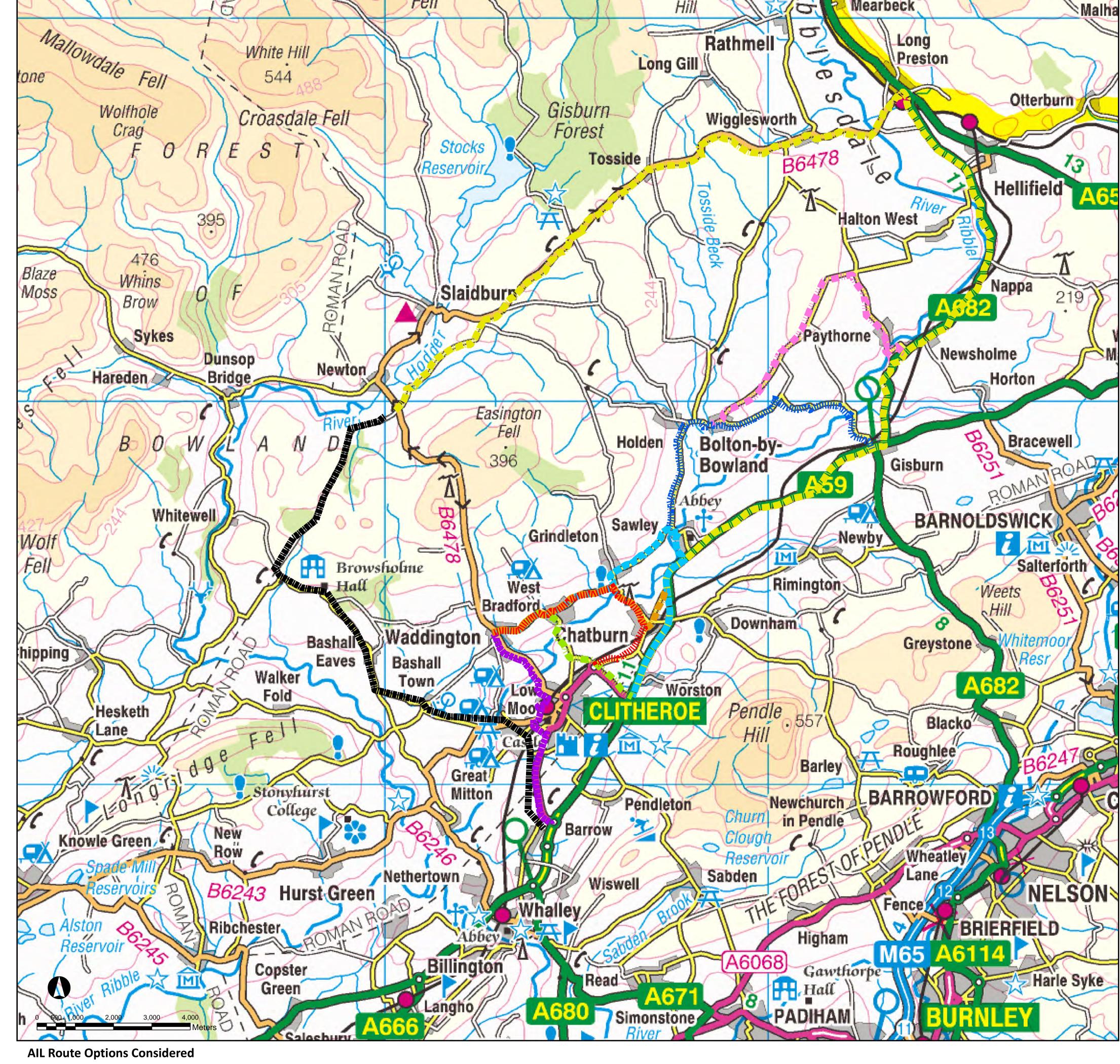
APPENDIX B3 - AIL ACCESS ROUTE OPTIONS FIGURE B - 3 - 01



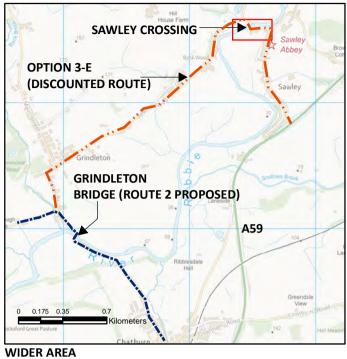


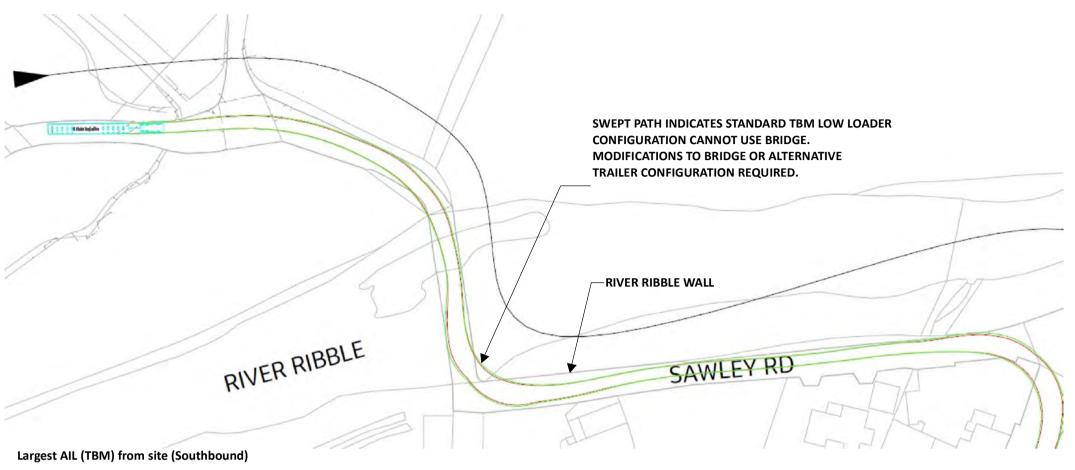
PREFERRED OPTIONS IDENTIFIED IN ROUTE SURVEY (SEPTEMBER 2020 ALS)





APPENDIX B3 - AIL SWEPT PATH SAWLEY BRIDGE (DISCOUNTED OPTION) FIGURE B - 3 - 02







EXAMPLE OF OVERBRIDGING TEMPORARY WORKS

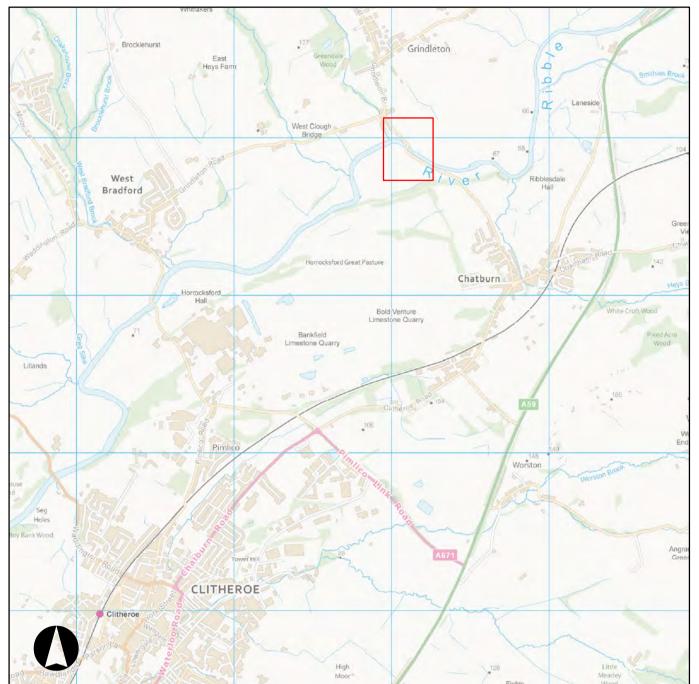


SAWLEY ROAD PROXIMITY OF RIVER RIBBLE WALL (GOOGLE STREET VIEW) EASTWARD VIEW



Largest AIL (TBM) to site (Northbound)

APPENDIX B3 - AIL SWEPT PATH GRINDLETON BRIDGE FIGURE B - 3 - 03



WIDER AREA 0 0.275 0.55



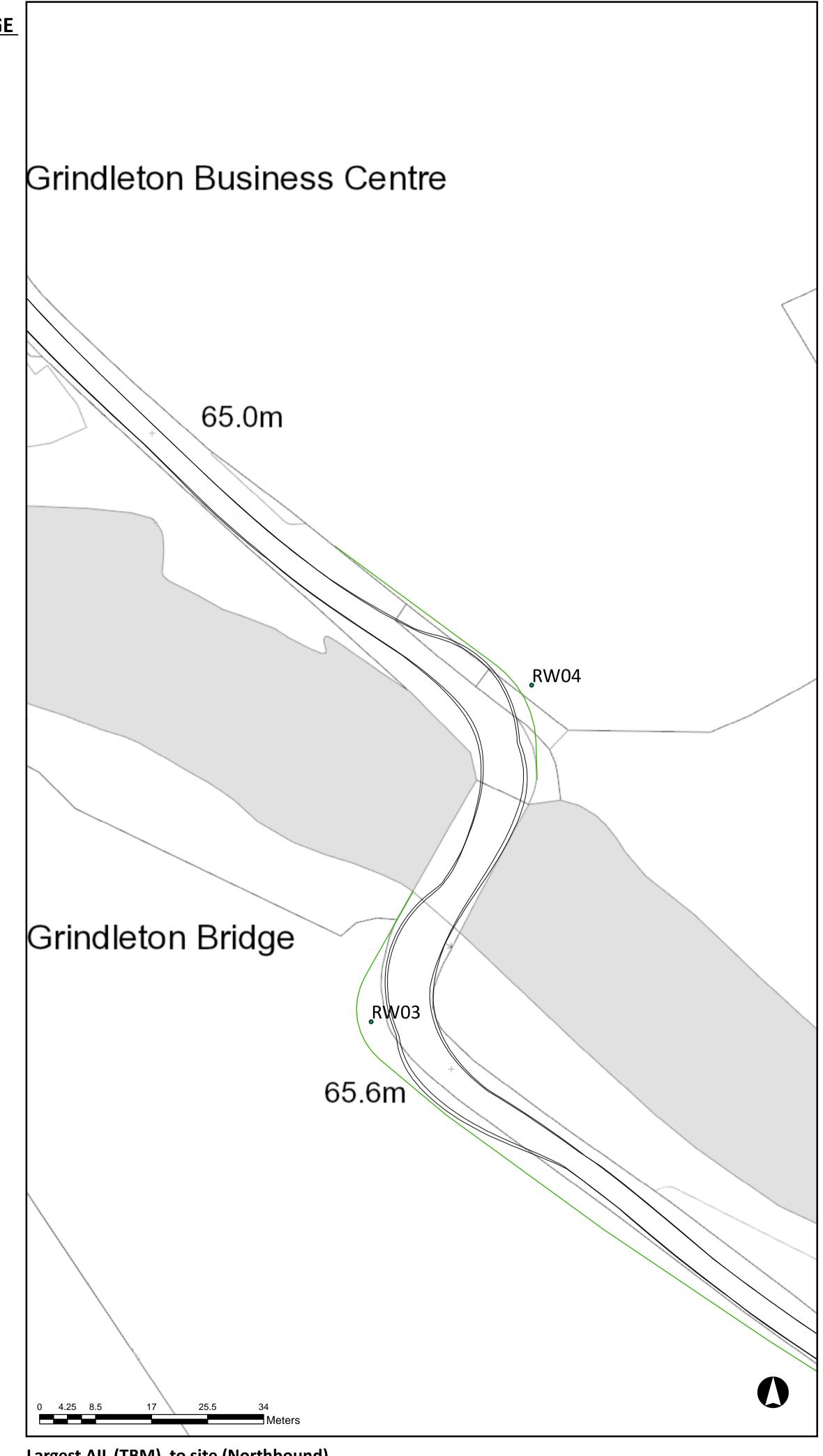
IMAGE 1: HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID ENTERING BRIDGE FROM NORTH BANK



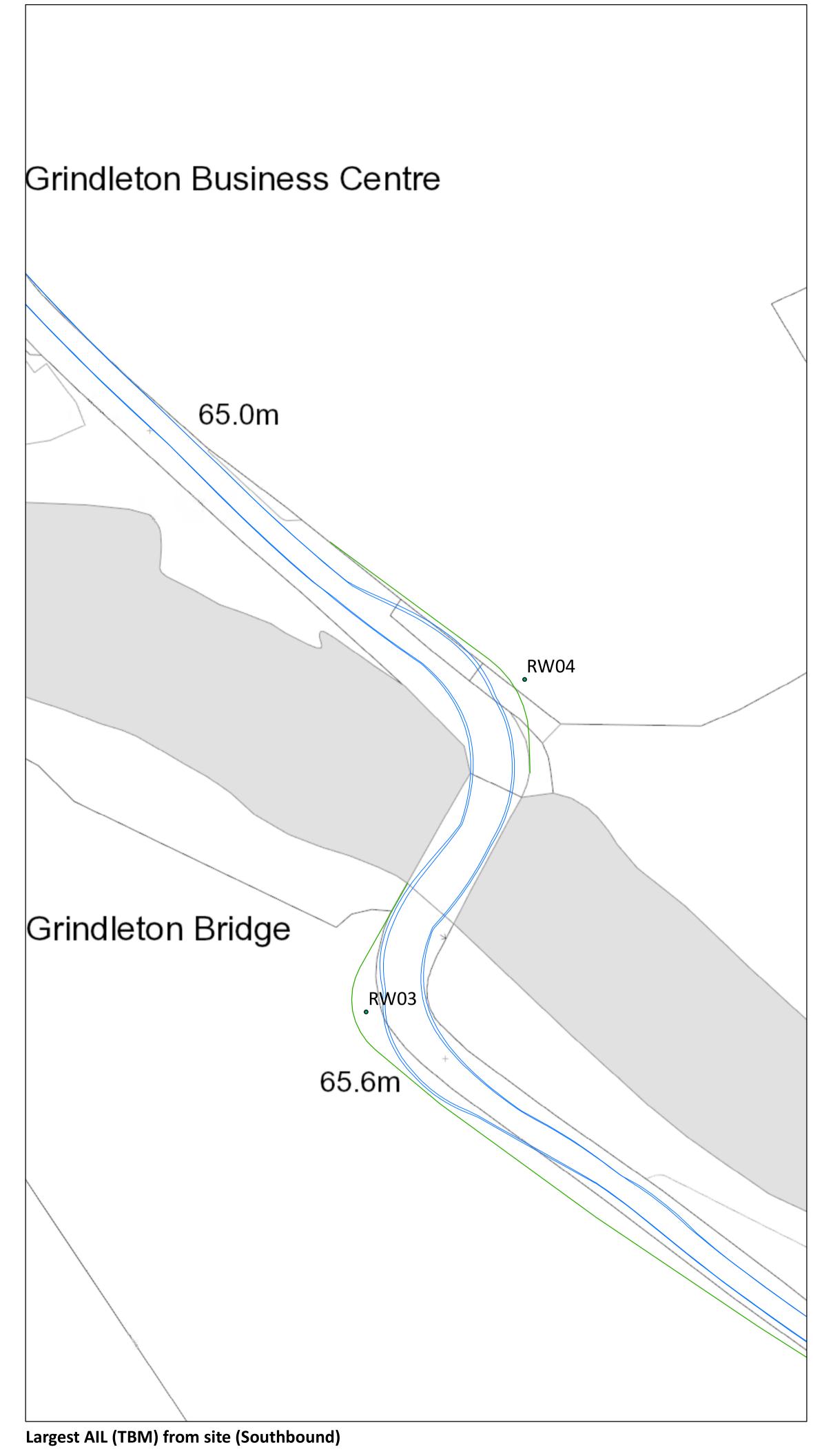
IMAGE 2: HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID LEAVING BRIDGE TOWARDS SOUTH BANK

Legend

PROPOSED ROAD MODIFCATIONS



Largest AIL (TBM) to site (Northbound)



APPENDIX B3 - SWEPT PATHS GRINDLETON ROAD FIGURE B - 3 - 04

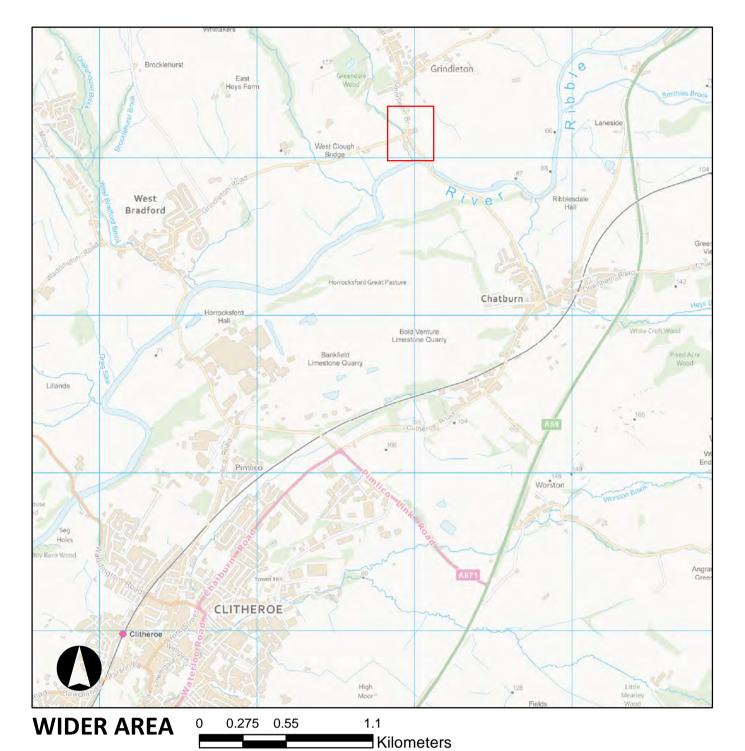
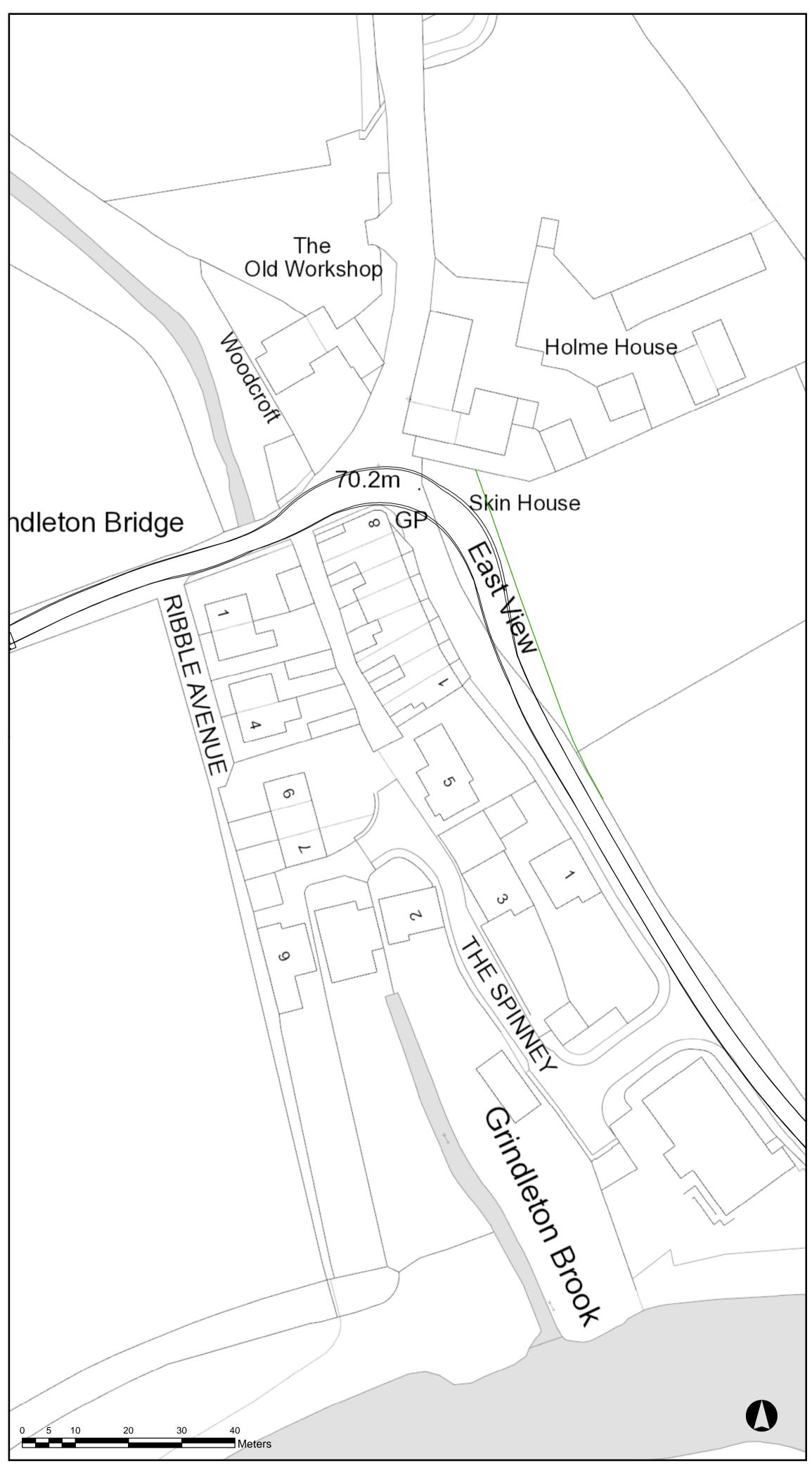
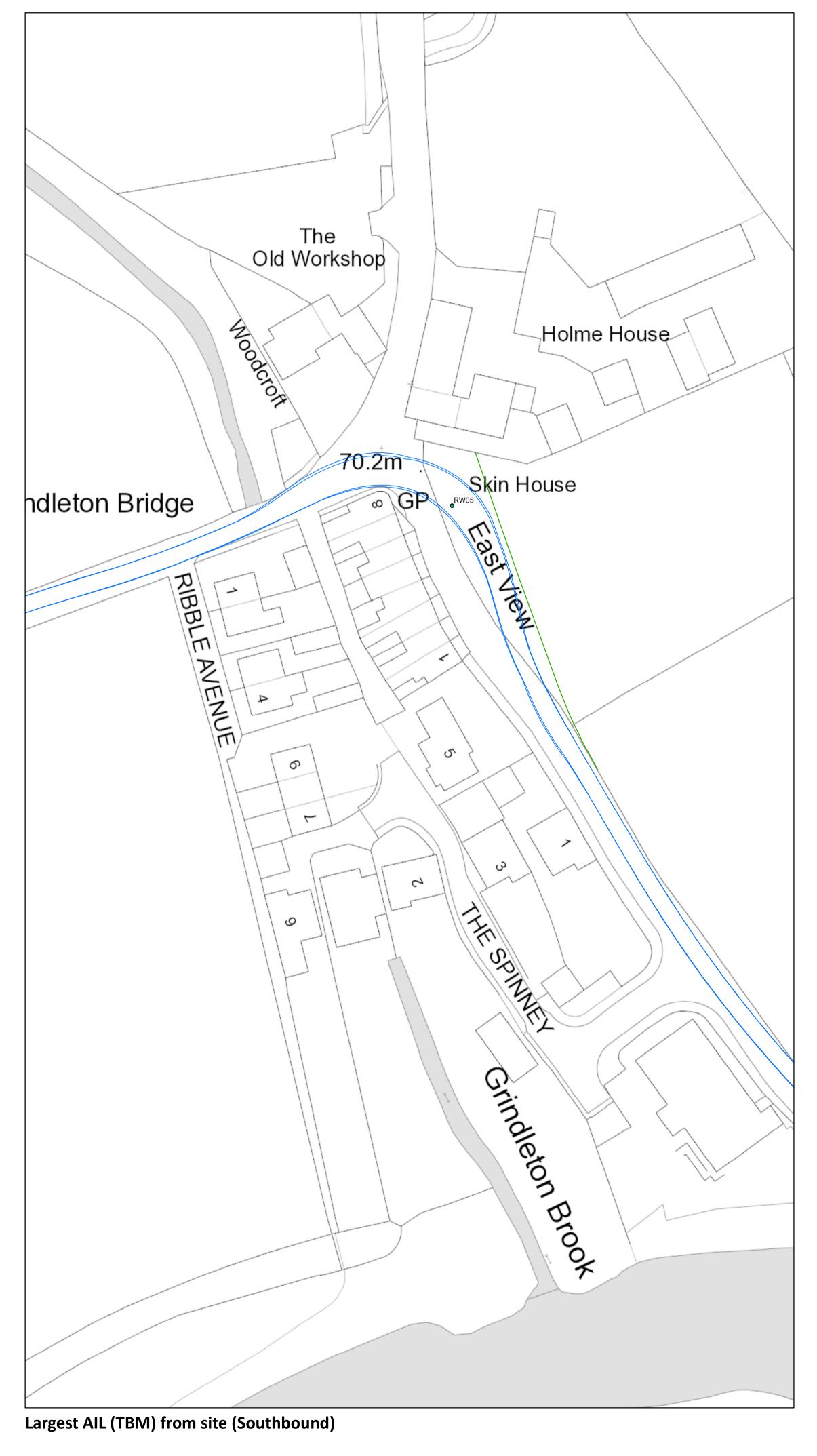




IMAGE 1: HGV TRIAL 11th NOVEMBER 2020
4 AXLE RIGID ENTERING EAST VIEW FROM GRINDLETON ROAD





Legend

PROPOSED ROAD MODIFICATION

Largest AIL (TBM) to site (Northbound)

APPENDIX B3 - SWEPT PATHS WADDINGTON FIGURE B - 3 - 05

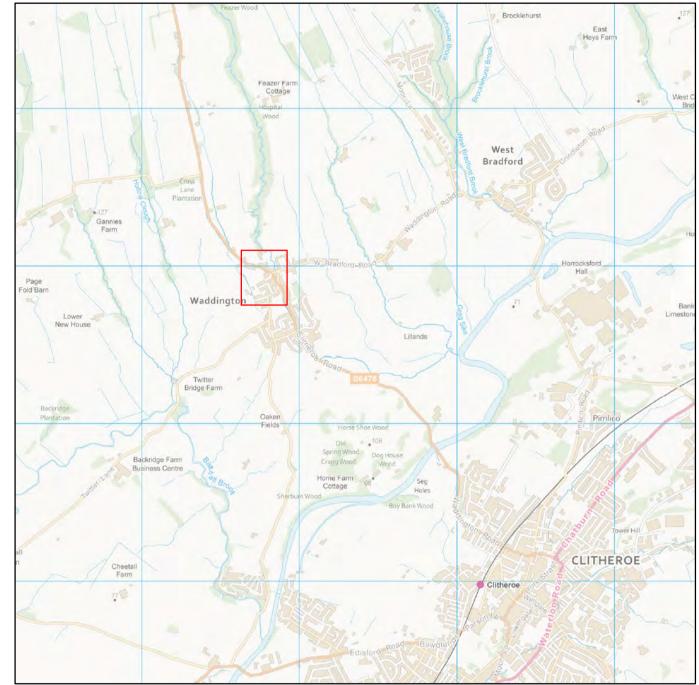


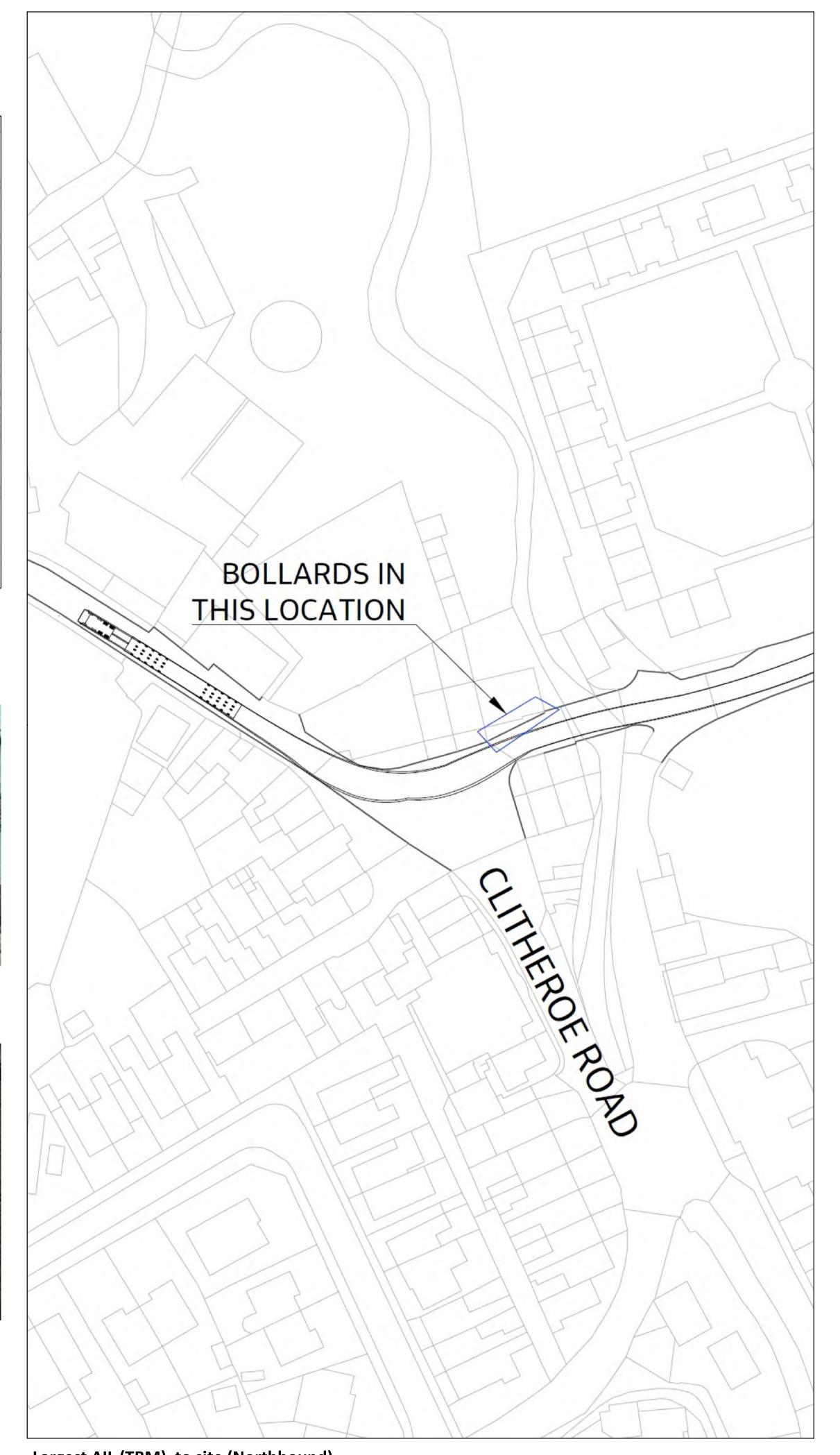


IMAGE 1: HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID LEAVING THE SQUARE

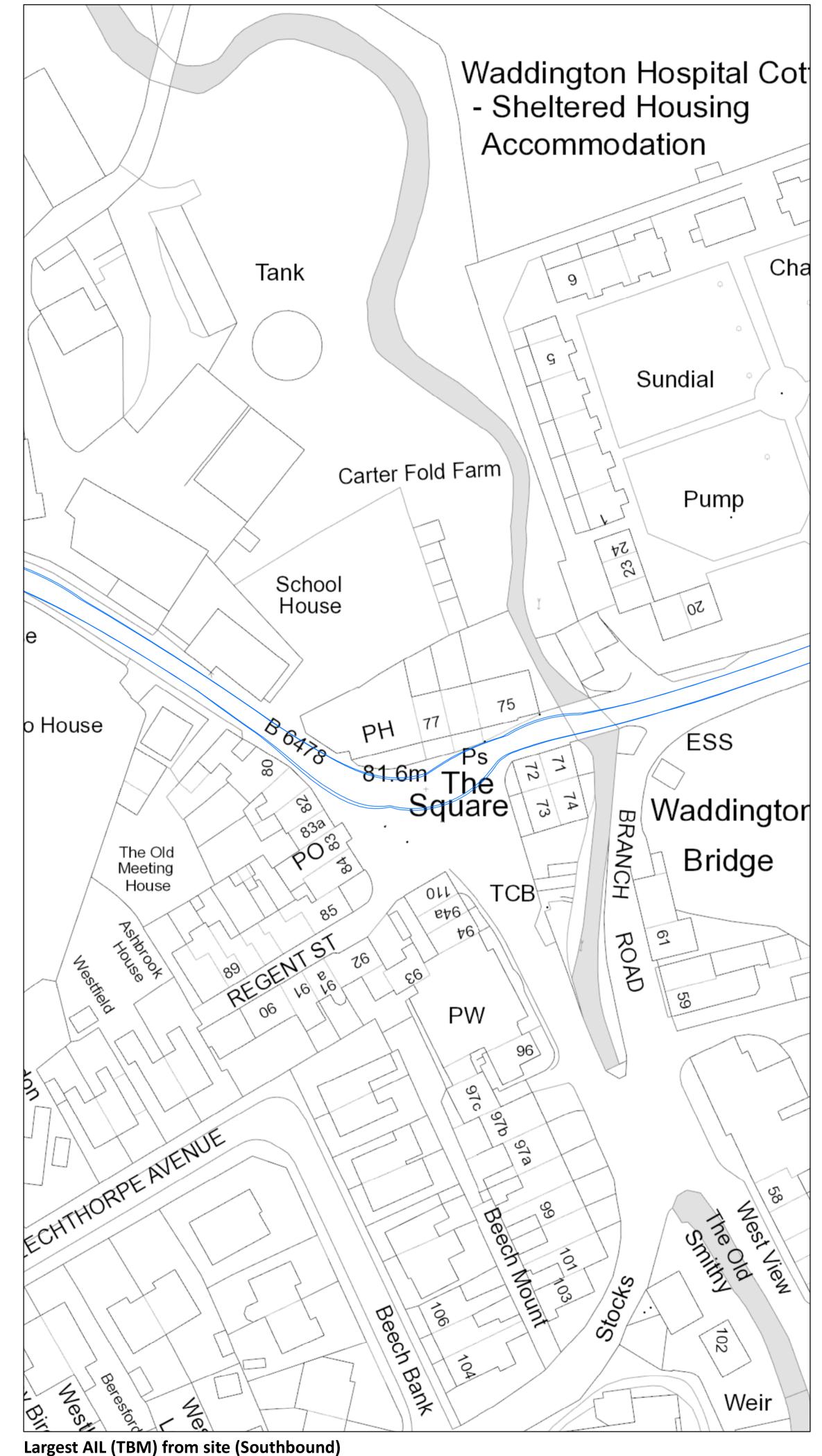
WIDER AREA 0 0.275 0.55

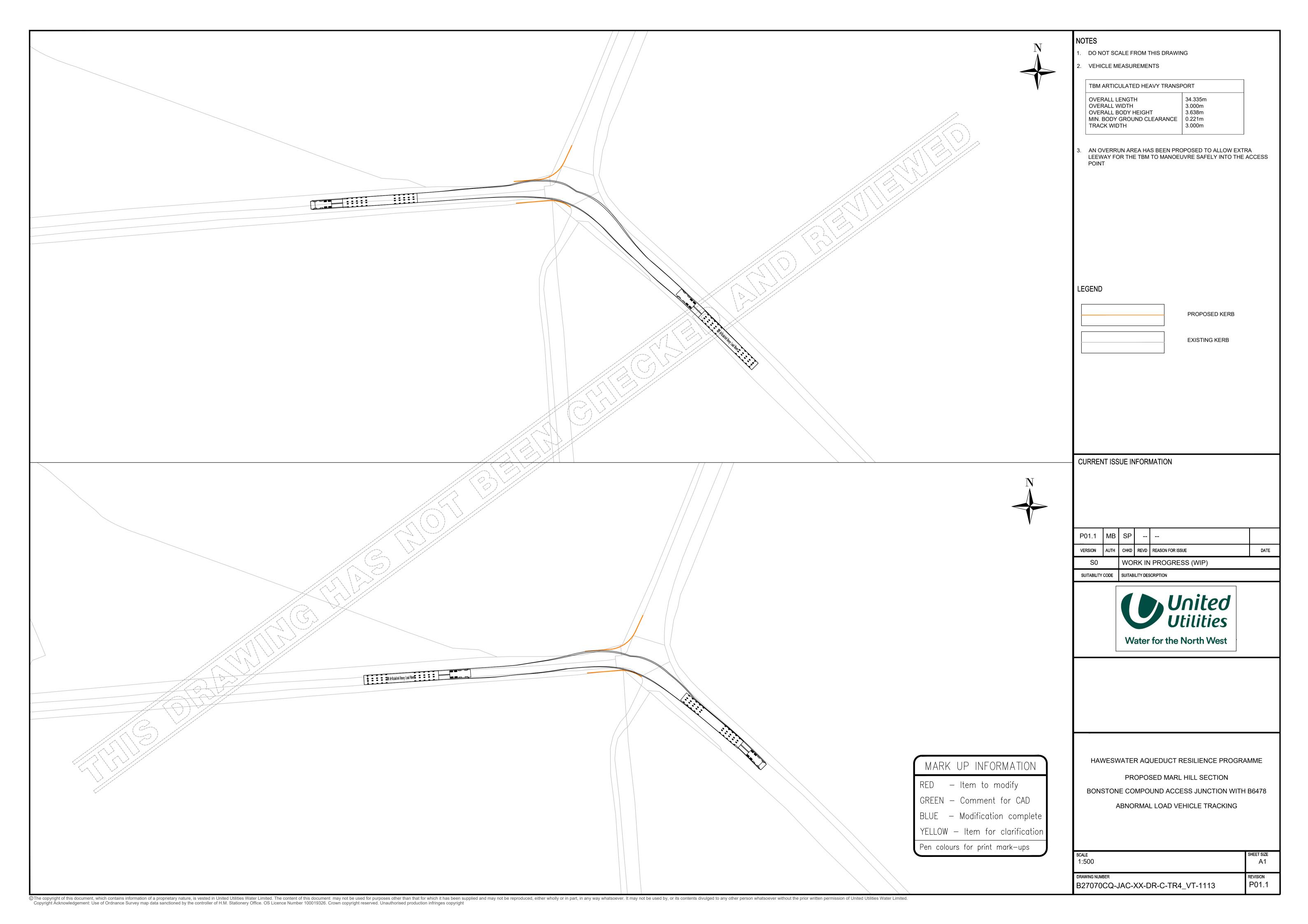


IMAGE 2: HGV TRIAL 11th NOVEMBER 2020 4 AXLE RIGID LEAVING THE SQUARE (REAR SHOT)



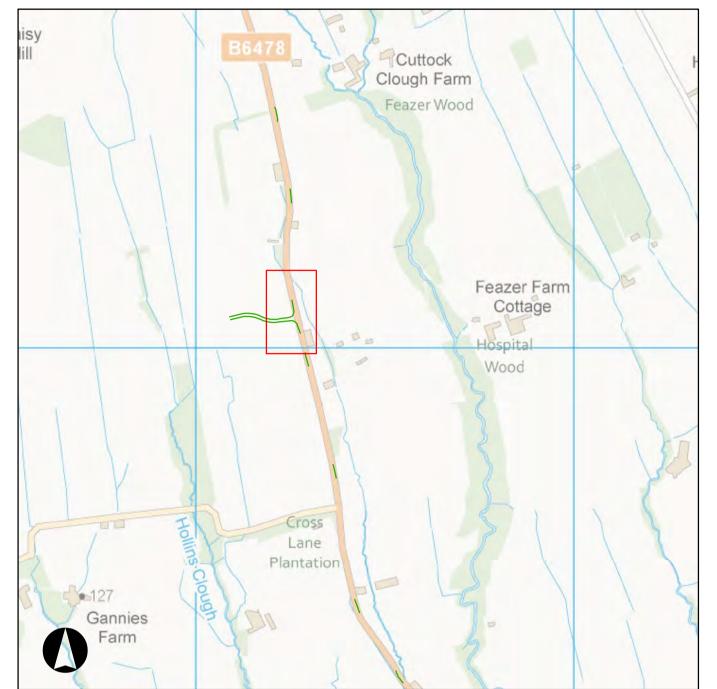






APPENDIX B3 - AIL PROPOSED JUNCTION SWEPT PATHS JUNCTIONS FIGURE B -3 - 07

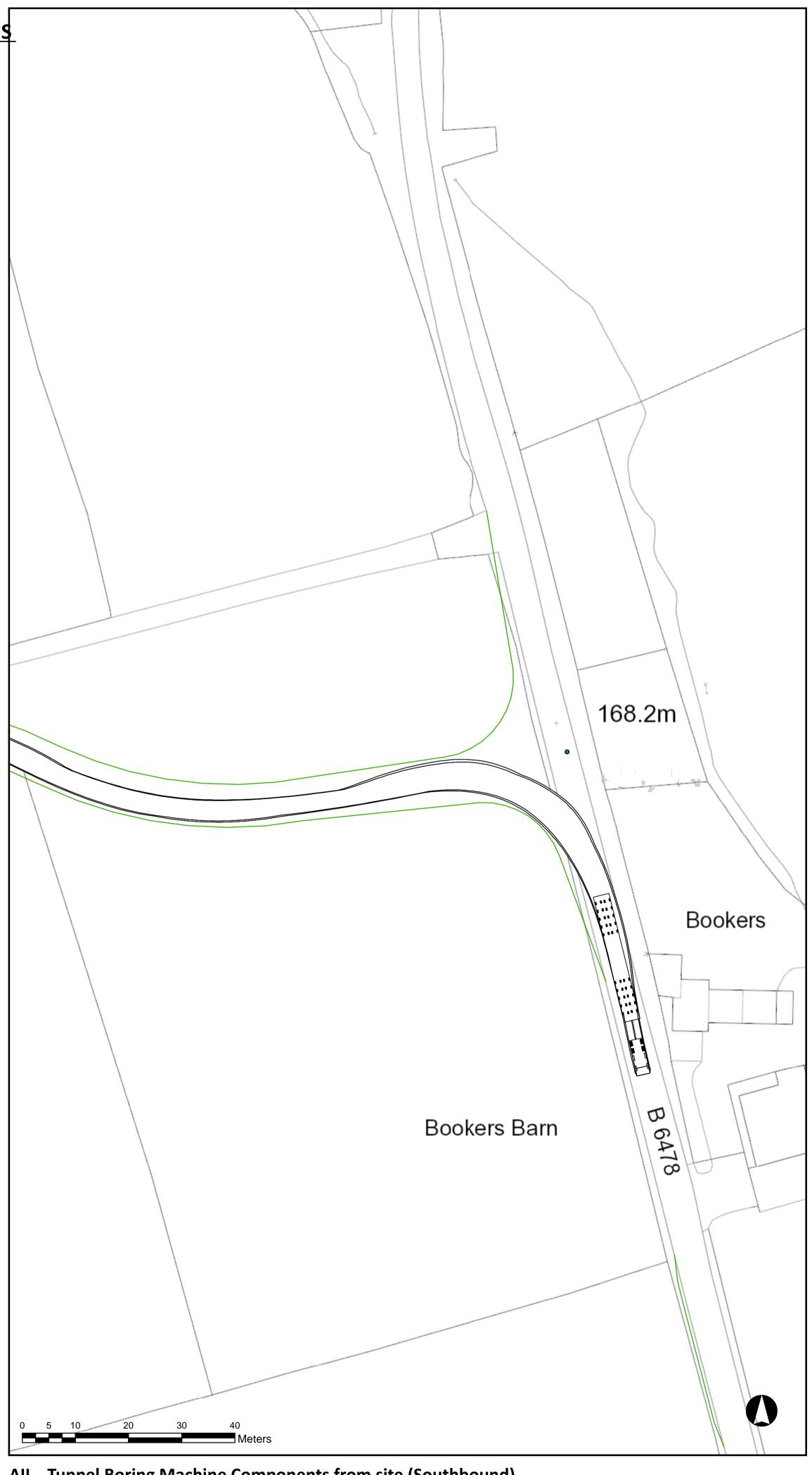
BRADDUP COMPOUND - B6478 SLAIDBURN ROAD JUNCTION





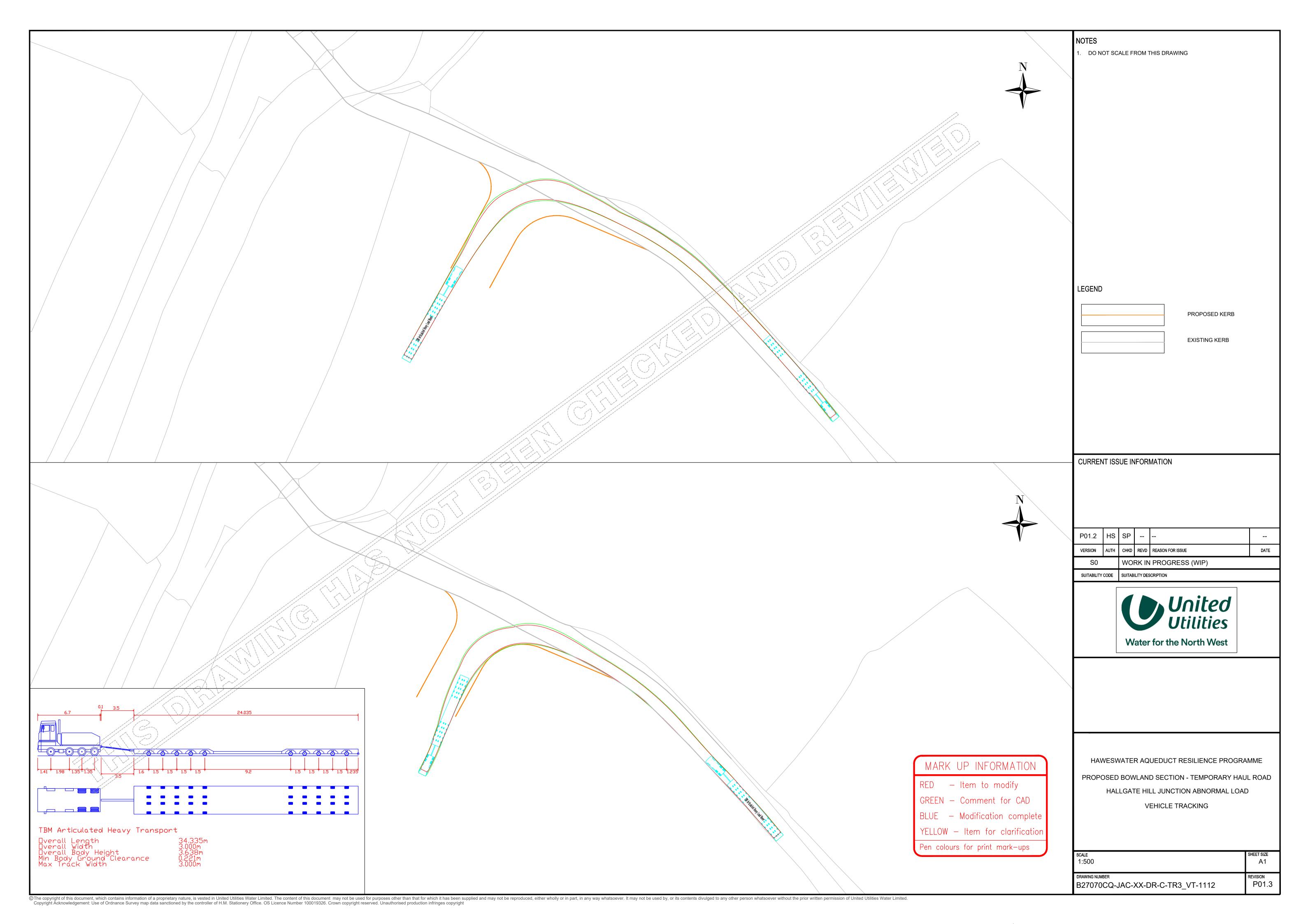
WIDER AREA 0 0.1 0.2 0.4 Kilometers

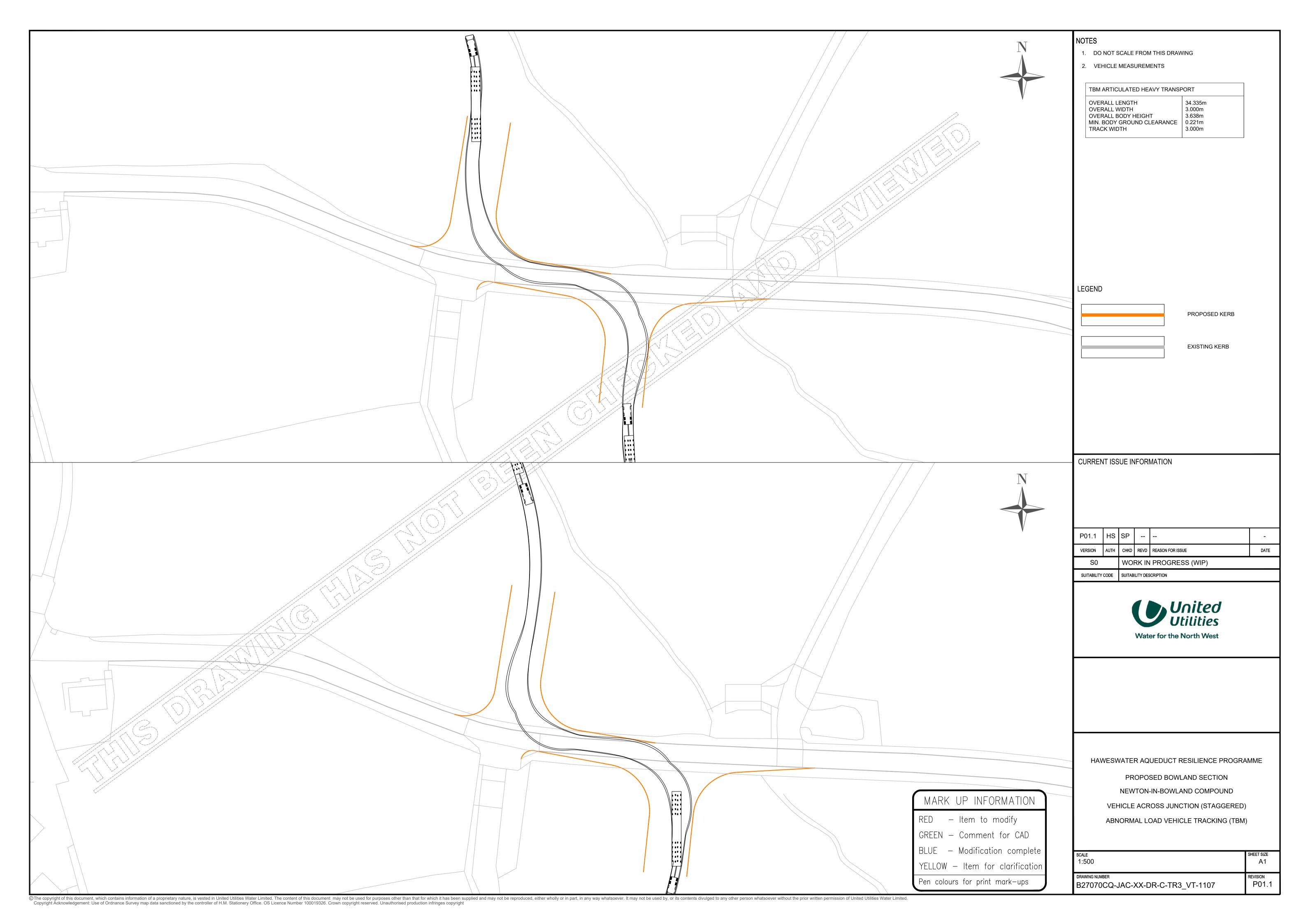


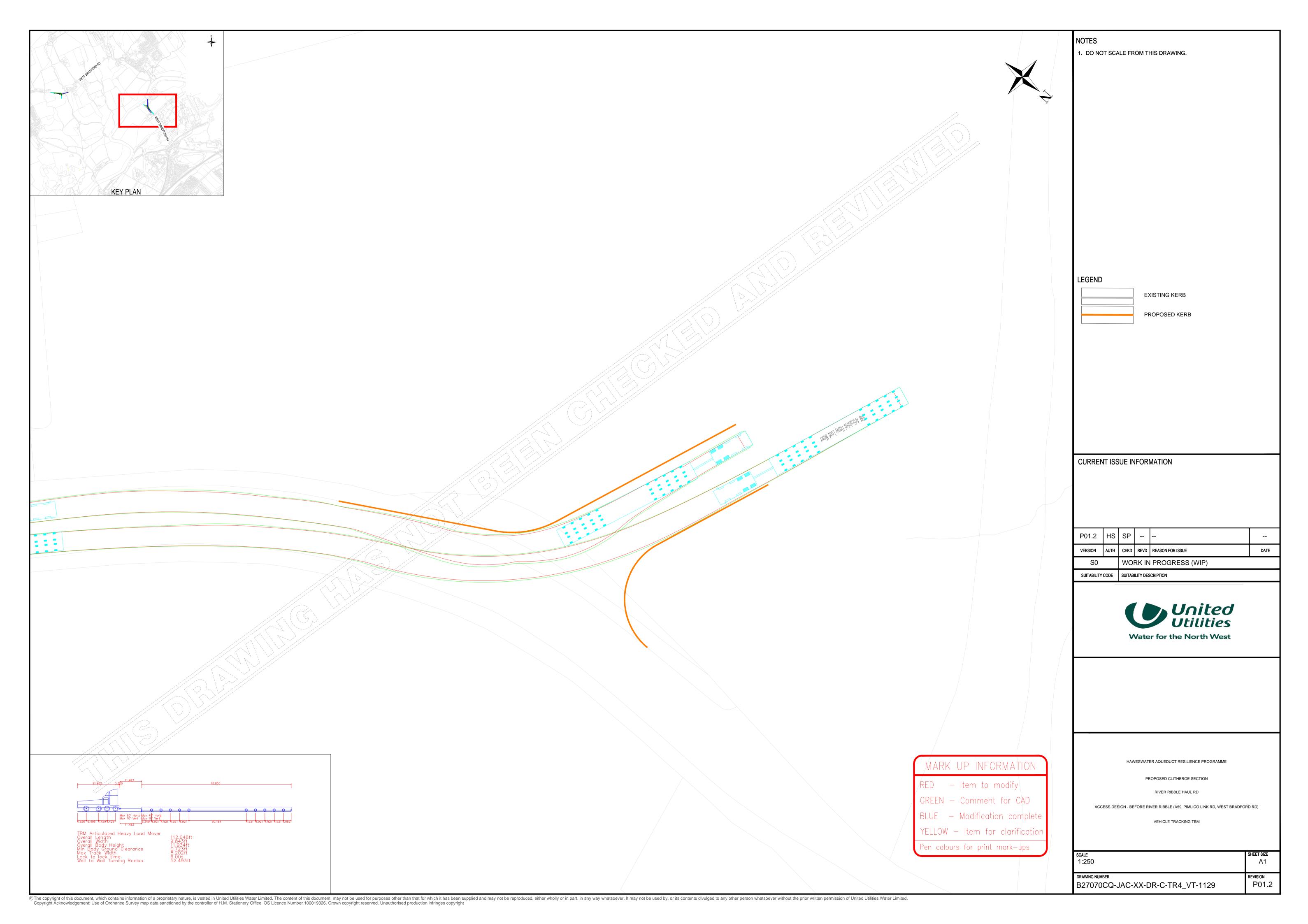


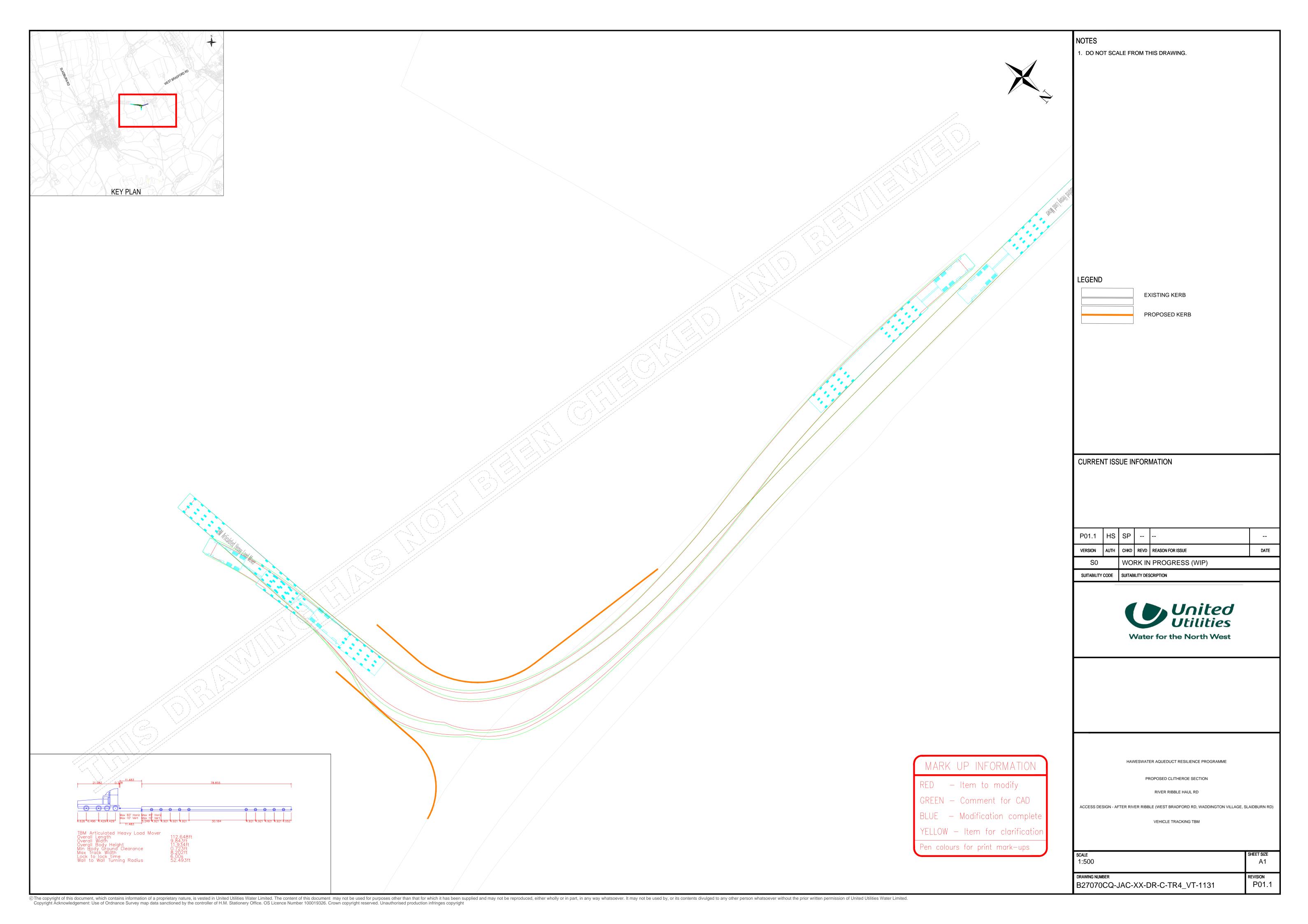


AIL - Tunnel Boring Machine Components from site (Southbound)











Appendix C1 – Affected Bus Routes

Identified bus services which may be affected as a result of the Proposed Bowland and Marl Hill Sections

| Bus Service Number | Bus Operator |
|--------------------|-------------------------|
| 25 | Pilkington Bus |
| 25A | Pilkington Bus |
| 59 | Stagecoach |
| 66 | Boomerang Travel Ltd |
| 67 | Pilkington Bus |
| 109 | The Burnley Bus Company |
| 280 | Stagecoach |
| 462 | P&S Nelson |
| 616 | Longridge Coaches |
| 617 | Longridge Coaches |
| 622 | Hodsons Coaches |
| 623 | Pilkington Bus |
| 643 | Hodsons Coaches |
| 852 | The Burnley Bus Company |
| 903 | P&S Nelson |